

SETUP & OPERATION MANUAL

FEATURES

- Heavy-duty massive router lift with 9 1/4" x 11 3/4" aluminum top plate.
- Stable 4 post/lift screw design & chain drive lifting system controlling all 4 corners simultaneously.
- Fits all fixed base router motors*.
- Smooth above-the-table adjustment mechanism for fast tool changes & precision bit setting.
- Available with table in either cast-iron (40-200C), MDF (40-200M) or Phenolic (40-200P).
- Stand made of tubular steel, includes, mobility kit, adjustable leveling feet and easy access on/off safety switch with removable lock-out key.
- Fence has 2 1/4" dust collection outlet and adjustable scales.
- Under table steel dust enclosure with access door, adjustable air vent, power cord grommet and 4" dust port with 2 1/4" branch inlet to the fence. Includes 2 1/4" dust hose and 2 hose clamps.

* Some router models may require reducer collars/adaptors.

SPECIFICATIONS

OVERALL DIMENSIONS

35 1/2" X 24" X 41" (902 X 609 X 1041 MM)

TABLE SIZE/HEIGHT

32" X 24" (812 X 609 MM) / 36 1/2" (927 MM)

FENCE SIZE (EACH)

3" X 17 3/4" X 3/4" (76 X 451 X 19 MM)

MAXIMUM FENCE TRAVEL

9" (229 MM)

DUST OUTLET

4" (102 MM)

DISTANCE BETWEEN T-SLOT & SPINDLE CENTER

3/4": 5 5/8" (143 MM)

3/8": 7 3/16" (183 MM)

DISTANCE FROM SPINDLE

CENTER TO FRONT EDGE OF TABLE

12" (305 MM)

T-SLOT DIMENSIONS

3/4" X 13 3/32" (19 X 10 MM) /

3/8" X 9 3/32" (10 X 7 MM)

ROUTER INSERT PLATE

9 1/4" X 11 3/4" (235 X 298 MM)

TABLE OPENING SIZES - DIAMETER

PLATE: 3 3/4" (95 MM)

INSERT RING: 1 1/2" (38 MM)

NET WEIGHT (40-200C MODEL)

179 LBS (81 KG)

DELUXE ROUTER TABLE KIT (Floor model)



**MODEL
#40-200**





GENERAL® INTERNATIONAL

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THANK YOU for choosing this Excalibur by General® International model 40-200 Deluxe Router Table Kit (floor model). This router table has been carefully tested and inspected before shipment and if properly used and maintained, will provide you with years of reliable service. For your safety, as well as to ensure optimum performance and trouble-free operation, and to get the most from your investment, please take the time to read this manual before assembling, installing and operating the unit.

The manual's purpose is to familiarize you with the safe operation, basic function, and features of this router table as well as the set-up, maintenance and identification of its parts and components. This manual is not intended as a substitute for formal woodworking instruction, nor to offer the user instruction in the craft of woodworking. If you are not sure about the safety of performing a certain operation or procedure, do not proceed until you can confirm, from knowledgeable and qualified sources, that it is safe to do so.

Once you've read through these instructions, keep this manual handy for future reference.

Disclaimer: The information and specifications in this manual pertain to the unit as it was supplied from the factory at the time of printing. Because we are committed to making constant improvements, General® International reserves the right to make changes to components, parts or features of this unit as deemed necessary, without prior notice and without obligation to install any such changes on previously delivered units. Reasonable care is taken at the factory to ensure that the specifications and information in this manual corresponds with that of the unit with which it was supplied.

However, special orders and "after factory" modifications may render some or all information in this manual inapplicable to your machine. Further, as several generations of this model of router table and several versions of this manual may be in circulation, if you own an earlier or later version of this unit, this manual may not depict your machine exactly. If you have any doubts or questions contact your retailer or our support line with the model and serial number of your unit for clarification.

GENERAL® & GENERAL® INTERNATIONAL WARRANTY

All component parts of General®, General® International and Excalibur by General International ® products are carefully inspected during all stages of production and each unit is thoroughly inspected upon completion of assembly.

Limited Lifetime Warranty

Because of our commitment to quality and customer satisfaction, General® and General® International agree to repair or replace any part or component which upon examination, proves to be defective in either workmanship or material to the original purchaser for the life of the tool. *However, the Limited Lifetime Warranty does not cover any product used for professional or commercial production purposes nor for industrial or educational applications. Such cases are covered by our Standard 2-year Limited Warranty only. The Limited Lifetime Warranty is also subject to the "Conditions and Exceptions" as listed below.*

Standard 2-Year Limited Warranty

All products not covered by our lifetime warranty including products used in commercial, industrial and educational applications are warranted for a period of 2 years (24 months) from the date of purchase. General® and General® International agree to repair or replace any part or component which upon examination, proves to be defective in either workmanship or material to the original purchaser during this 2-year warranty period, subject to the "conditions and exceptions" as listed below.

To file a Claim

To file a claim under our Standard 2-year Limited Warranty or under our Limited Lifetime Warranty, all defective parts, components or machinery must be returned freight or postage prepaid to General® International, or to a nearby distributor, repair center or other location designated by General® International. For further details call our service department at 1-888-949-1161 or your local distributor for assistance when filing your claim.

Along with the return of the product being claimed for warranty, a copy of the original proof of purchase and a "letter of claim" must be included (a warranty claim form can also be used and can be obtained, upon request, from General® International or an authorized distributor) clearly stating the model and serial number of the unit (if applicable) and including an explanation of the complaint or presumed defect in material or workmanship.

CONDITIONS AND EXCEPTIONS:

This coverage is extended to the original purchaser only. Prior warranty registration is not required but documented proof of purchase i.e. a copy of original sales invoice or receipt showing the date and location of the purchase as well as the purchase price paid, must be provided at the time of claim.

Warranty does not include failures, breakage or defects deemed after inspection by General® or General® International to have been directly or indirectly caused by or resulting from; improper use, or lack of or improper maintenance, misuse or abuse, negligence, accidents, damage in handling or transport, or normal wear and tear of any generally considered consumable parts or components.

Repairs made without the written consent of General® International will void all warranty.

TABLE OF CONTENTS

Rules for safe operation	5	Operating instructions	25-27
Placement within the shop / Establishing a safety zone	6	Before starting	25
Safety	6	Using the spacer bars for jointing	25
Identification of main parts and components	7	Jointing	26
Unpacking	8	Groove cutting	26
List of contents - 40-085 Stand	8	Profile cutting	27
List of contents - 40-080 Router fence	8	Tensioning the drive chain	27
List of contents - 40-125 Router lift	9		
List of contents - 40-130 Dust collection kit	9		
List of contents - Table	10		
Additional requirements for set up	10		
Assembly instructions	11-22	Recommended optional accessories	28
40-085 Router table stand	11	Parts list & diagrams	30-37
Table 40-0708/40-049/40-045	13		
Cleaning the cast-iron table (for #40-200 only) ..	13		
Install the table (cast-iron table #40-200C and phenolic table # 40-200P only)	13		
Attach the stand to the table	14	Contact information	38
Engaging/disengaging the stand casters	14		
40-080 Router fence	15		
Prepare the table for router lift	18		
40-130 Dust collection kit	19		
Mounting a router	20		
Leveling and locking the router plate	22		
Insert ring removal	22		
Installing the starting pin	22		
Basic adjustments & controls	23-24		
Adjusting the fence along the rails	23		
Adjusting the sliding scale on the rails	23		
Adjusting the fence faces	23		
Connecting the router to the safety switch	24		
Using the safety switch	24		
Connecting to a dust collector	24		

Rules for Safe Operation

To help ensure safe operation, please take a moment to learn the machine's applications and limitations, as well as potential hazards. GENERAL® INTERNATIONAL disclaims any real or implied warranty and holds itself harmless for any injury that may result from improper use of its equipment.

1. Make sure that the operator has been properly trained and has read and understands the Owner's Manual before operating any machinery.
2. Be sure to read, understand and follow all instructions, warnings and safety guidelines supplied with your router.
3. Do not operate this router table when tired, distracted, or under the effects of drugs, alcohol or any medication that impairs reflexes or alertness.
4. Keep the work area well lit, clean and free of debris.
5. Stay Alert! Give your work your undivided attention. Even a momentary distraction can lead to serious injury.
6. Do not wear loose clothing, gloves, bracelets, necklaces, or other jewelry. Wear face, eye, ear, respiratory and body protection devices. Wear protective hair covering to contain long hair and wear non-slip footwear.
7. Keep hands and other body parts well away from bits or cutting tools. When working close to the cutting tool, always use a feather board or push-stick to hold or guide the workpiece. Do not clear chips and sawdust away with hands. Use a brush.
8. Fine particulate dust is a carcinogen that can be hazardous to health. Always work in a well ventilated area and whenever possible use a dust collector to minimize health hazards.
9. Be sure the router is running up to speed before feeding the workpiece.
10. Use a suitable support if stock does not have a flat surface.
11. Keep children and visitors at a safe distance when the router is in operation - do not permit them to operate the router and table.
12. Childproof and tamper proof your shop and all machinery with locks, master electrical switches and switch keys, to prevent unauthorized or unsupervised use.
13. Secure the table to a work surface and never stand or lean on it. Serious injury could occur if the table is tipped or if unintentional contact is made with spinning router bit.
14. Keep all guards and safety devices in place and in good working order. If a guard must be removed for maintenance or cleaning make sure it is properly re-installed before using the machine again.
15. Hold the workpiece firmly against the table and use suitable support if the workpiece does not have a flat surface.
16. Feed the stock into the bit against the rotation direction of the bit. Never run the stock between the fence and the bit.
17. Do not operate with a damaged bit in the router.
18. Always disconnect the router from the power source before changing accessories or before performing any maintenance and adjustments or if the machine will be left unattended.
19. Be sure that all adjustment tools, wrenches or other clutter are removed from the table surface and safely stored before routing.
20. Make sure the routers switch is in the "OFF" position before plugging in to a power source.
21. Avoid working from awkward or off balance positions. Do not overreach and always keep both feet firmly on the floor.
22. Never leave the router unattended while running or with the power on.
23. Do not use this router table for any purpose other than its intended use. If used for other purposes, GENERAL® INTERNATIONAL disclaims any real or implied warranty and holds itself harmless for any injury which may result from such use.

PLACEMENT WITHIN THE SHOP / ESTABLISHING A SAFETY ZONE



THE MACHINE IS HEAVY (179 LBS - 81 KG). DO NOT OVEREXERT. ARRANGE TO HAVE HELP NEARBY AND READY FOR UNPACKING AND SET UP.

SERIOUS PERSONAL INJURY COULD OCCUR IF YOU CONNECT THE MACHINE TO THE POWER SOURCE BEFORE YOU HAVE COMPLETED THE INSTALLATION AND ASSEMBLY STEPS. DO NOT CONNECT THE MACHINE TO THE POWER SOURCE UNTIL INSTRUCTED TO DO SO.

PLACEMENT WITHIN THE SHOP

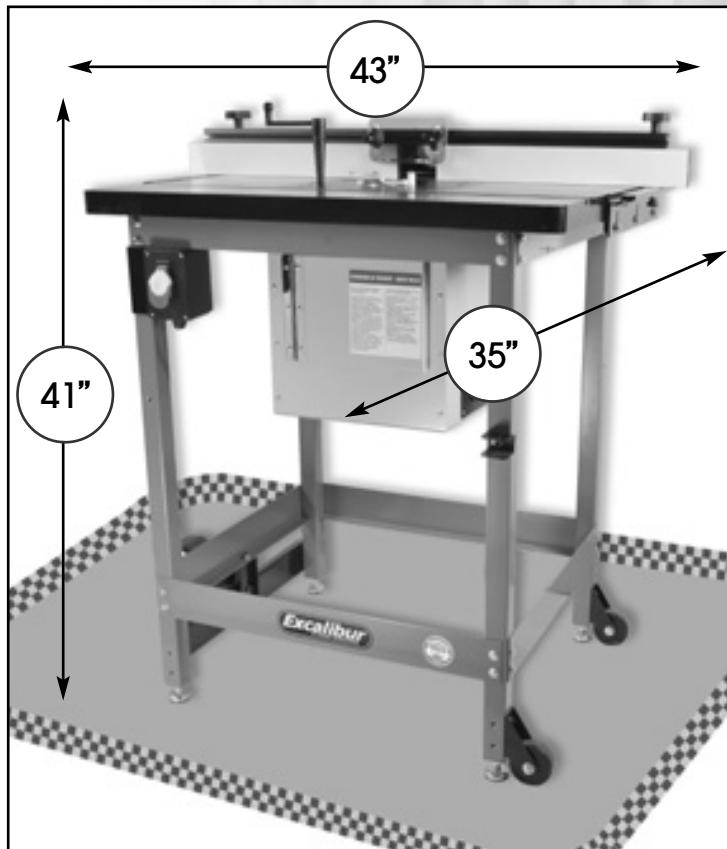
This machine should be installed and operated only on a solid, flat and stable floor that is able to support the weight of the router table and the operator.

Using the dimensions shown as a guideline, plan for placement within your shop that will allow the operator to work unencumbered and unobstructed by foot traffic (either passing shop visitors or other shop workers) or other tools or machinery.

ESTABLISHING A SAFETY ZONE

For shops with frequent visitors or multiple operators, it is advisable to establish a safety zone around shop machinery. A clearly defined "no-go" zone on the floor around each machine can help avoid accidents that could cause injury to either the operator or the shop visitor.

It is advisable to take a few moments to either paint (using non-slip paint) or using tape, define on the floor the limits or perimeter of each machines safety zone. Take steps to ensure that all operators and shop visitors are aware that these areas are off limits whenever a machine is running for everyone but the individual operating the unit.



SAFETY



ROUTING MAY PRESENT SERIOUS INJURY HAZARDS TO UNTRAINED USERS. BE SURE TO READ, UNDERSTAND, AND FOLLOW ALL INSTRUCTIONS AND SAFETY GUIDELINES SUPPLIED WITH THE ROUTER YOU WILL INSTALL ON THIS TABLE.



MAKE SURE THAT ADEQUATE HEARING PROTECTION IS USED AND THAT THE OVERALL SOUND LEVEL WITHIN THE WORKING ENVIRONMENT IS TAKEN INTO CONSIDERATION.



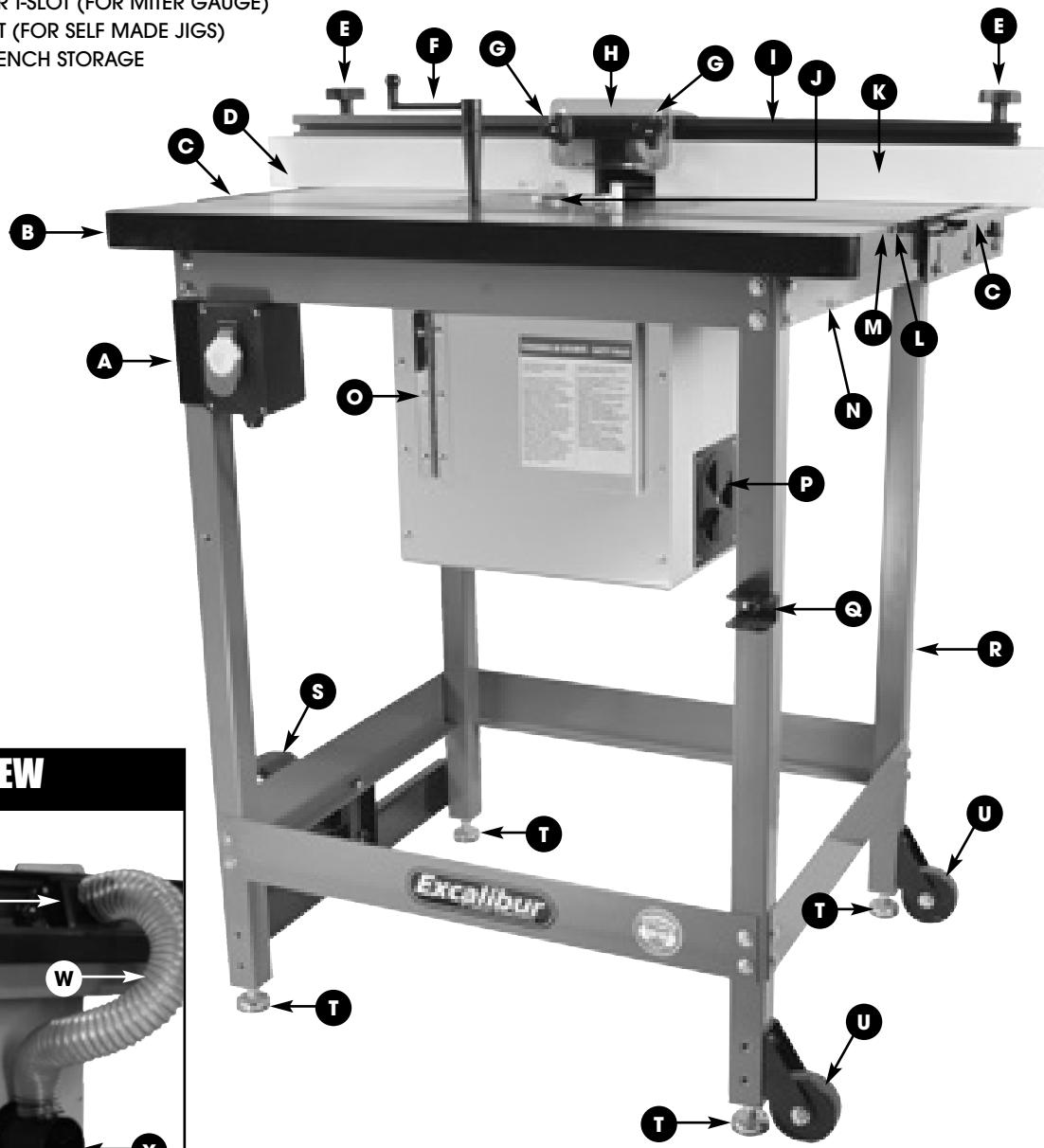
DELUXE ROUTER TABLE KIT (Floor model)

MODEL #40-200

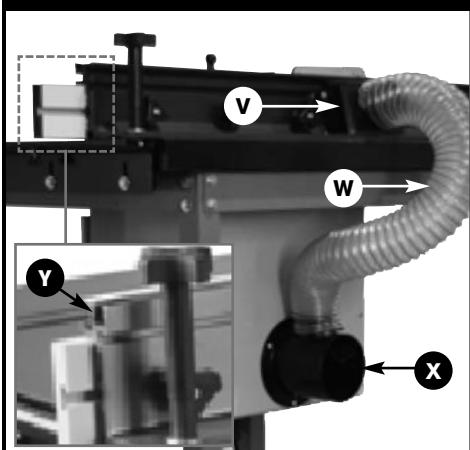
IDENTIFICATION OF MAIN PARTS AND COMPONENTS

- A- ON/OFF SWITCH WITH REMOVABLE SAFETY KEY
- B- TABLE*
- C- FENCE RAIL WITH SLIDING SCALE
- D- OUTFEED FENCE FACE
- E- FENCE LOCKING HANDLE
- F- ROUTER LIFT CRANK HANDLE
- G- DUST SHIELD LOCK KNOB
- H- DUST SHIELD
- I- FENCE BODY
- J- INSERT RING WRENCH
- K- INFEED FENCE FACE
- L- 3/4" X 3/4" MITER T-SLOT (FOR MITER GAUGE)
- M- 3/8" MITER T-SLOT (FOR SELF MADE JIGS)
- N- INSERT RING WRENCH STORAGE

- O- DUST ENCLOSURE BOX ACCESS DOOR
- P- AIR VENT
- Q- ROUTER LIFT HANDLE HOLDER
- R- STAND
- S- STAND CASTER PEDAL
- T- LEVELING FEET
- U- CASTERS
- V- 2 1/4" BRANCH INLET
- W- DUST HOSE
- X- 4" DUST PORT
- Y- DOVETAIL SLOT



REAR VIEW



* Model 40-200C Cast-iron table shown.

UNPACKING

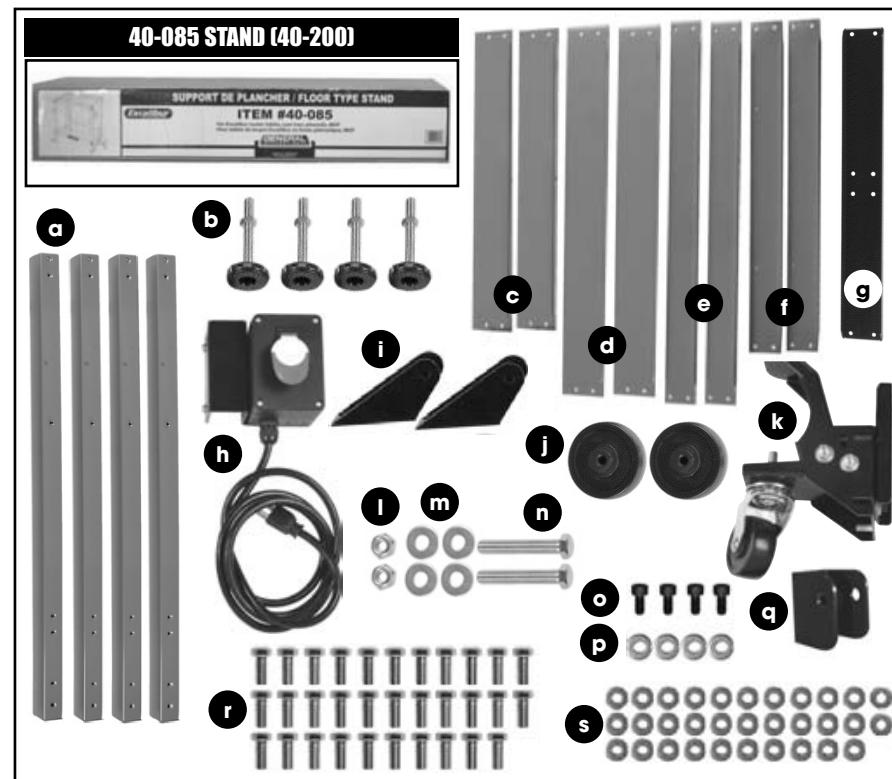
Carefully unpack and remove the components of the following 5 boxes - that make up a complete Excalibur Router Table - and check for damaged or missing items as per the list of contents below.

NOTE: Please report any damaged or missing items to your General International distributor immediately.

LIST OF CONTENTS

40-085 STAND (40-200)

	QTY
a- LEG	.4
b- LEVELING FOOT W/HEX NUT	.4
c- BOTTOM SIDE CROSS BRACE	.2
d- TOP SIDE CROSS BRACE	.2
e- FRONT/REAR BOTTOM CROSS BRACE	.2
f- FRONT/REAR TOP CROSS BRACE	.2
g- BLACK CROSS BRACE	.1
h- SWITCH BOX	.1
i- CASTER BRACKET	.2
j- CASTER	.2
k- SIDE PEDAL CASTER ASSEMBLY	.1
l- HEX NUT	.2
m- FLAT WASHER (LARGE)	.2
n- HEX HEAD BOLT (LONG)	.2
o- SOCKET CAP SCREW	.4
p- FLAT WASHER	.4
q- ROUTER LIFT CRANK HANDLE HOLDER	.1
r- HEX HEAD BOLT (SHORT)	.32
s- FLAT WASHER	.32



LIST OF CONTENTS

40-080 ROUTER FENCE (40-200)

	QTY
a- DUST SHIELD	.1
b- 2 1/4" dust collection outlet	.1
c- FENCE LOCKING HANDLE	.2
d- FENCE BODY	.1
e- FENCE FACE	.2
f- FENCE SIDE RAIL W/SCALE	.2
g- FENCE MOUNTING BRACKET	.2
h- SPACER BARS (FOR JOINTING WORK)	.2
i- LOCK KNOB	.8
j- T-BOLT (LONG)	.6
k- CAP SCREW	.6
l- PLASTIC SPACER	.2
m- FLAT WASHER (SMALL)	.14
n- T-BOLT (SHORT)	.2
o- PHILLIPS HEAD SCREW	.2
p- HEX NUT (LARGE)	.2
q- FLAT WASHER (LARGE)	.2
r- SQUARE NUT	.8
s- HEX HEAD BOLT	.6



UNPACKING (CNT'D)

Carefully unpack and remove the components of the following 5 boxes - that make up a complete Excalibur Router Table - and check for damaged or missing items as per the list of contents below.

NOTE: Please report any damaged or missing items to your General International distributor immediately.

LIST OF CONTENTS

QTY

40-125 ROUTER LIFT

a- ROUTER LIFT	1
b- ROUTER LIFT CRANK HANDLE	1
c- INSERT RING WRENCH	1
d- STARTER PIN	1
e- HEX SOCKET HEAD BOLT	2
f- 2.5 MM ALLEN KEY	1
g- 3 MM ALLEN KEY	1
h- 4 MM ALLEN KEY	1
i- 6 MM ALLEN KEY	1

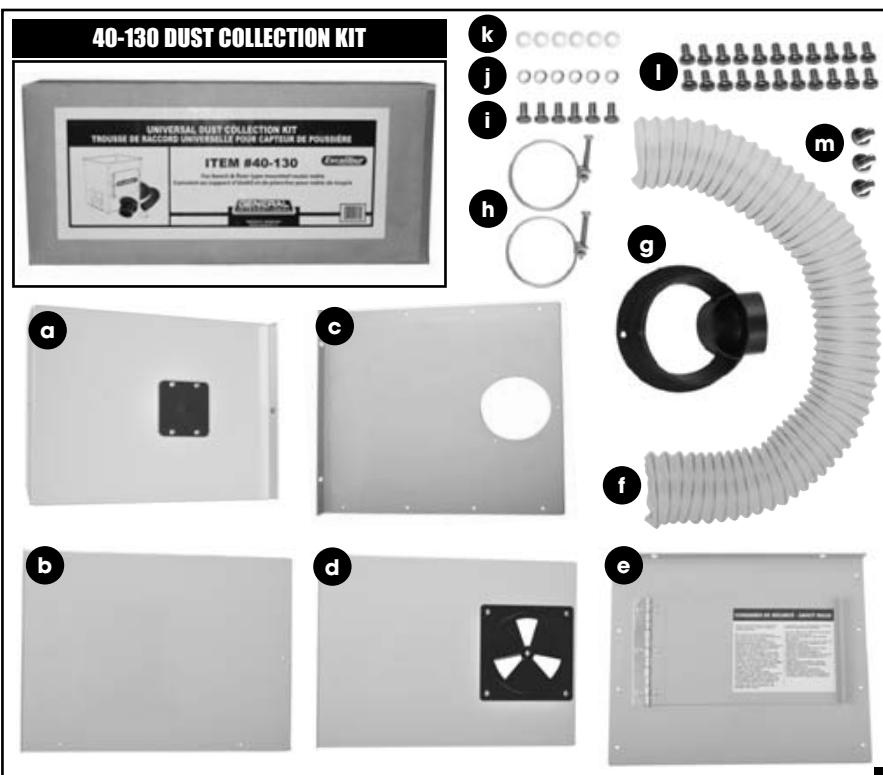


LIST OF CONTENTS

QTY

40-130 DUST COLLECTION KIT

a- RIGHT SIDE PANEL	1
b- BOTTOM PANEL	1
c- REAR PANEL	1
d- LEFT SIDE PANEL	1
e- FRONT PANEL	1
f- DUST HOSE	1
g- DUST PORT	1
h- HOSE CLAMP	2
i- HEX HEAD BOLT	6
j- LOCK WASHER	6
k- FLAT WASHER	6
l- PHILLIPS HEAD SCREW (SHORT)	22
m- PHILLIPS HEAD SCREW (LONG)	3



UNPACKING (CNT'D)

Carefully unpack and remove the components of the following 5 boxes - that make up a complete Excalibur Router Table - and check for damaged or missing items as per the list of contents below.

NOTE: Please report any damaged or missing items to your General International distributor immediately.

LIST OF CONTENTS

	QTY
a- 24" X 32" CAST-IRON TABLE	1*
b- HEX NUT	10*
c- LEVELER SCREW	10*
d- FLAT WASHER	4*
e- LOCK WASHER	4*
f- HEX SOCKET CAP SCREW	4*

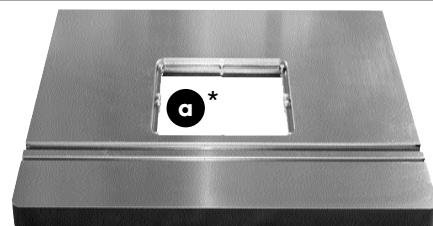
* Note: Supplied hardware is the same for 40-200C or 40-200P with cast-iron or phenolic table.

For 40-200M with MDF table, the following hardware is supplied:

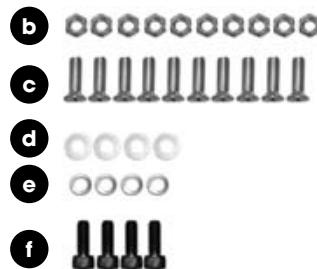
a- WOOD SCREW	10
b- WOOD NUT	2
c- SELF TAPPING SCREW	18



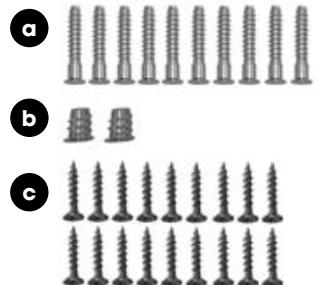
* Model #40-075 for 40-200C Cast-iron table shown.



mounting hardware for #40-075 cast-iron and #40-045 phenolic table

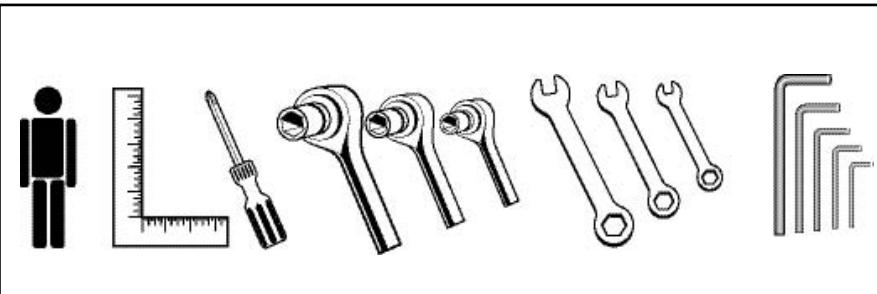


mounting hardware for #40-049
MDF table



ADDITIONAL REQUIREMENTS FOR SET UP

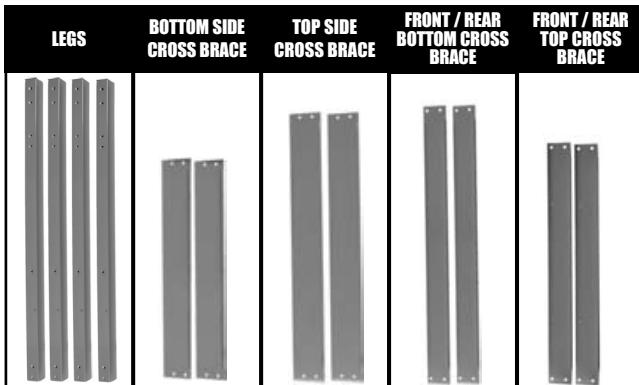
- Extra person for help with lifting (cast-iron table)
- Straight edge
- Phillips screwdriver
- Socket wrench set
- Wrench set
- Allen key set



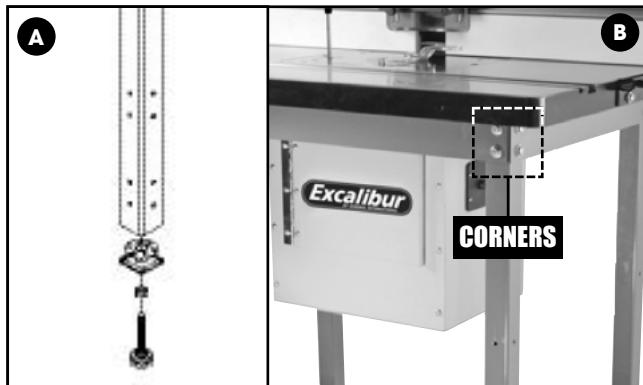
ASSEMBLY INSTRUCTIONS - 40-085 ROUTER TABLE STAND



SERIOUS PERSONAL INJURY COULD OCCUR IF YOU CONNECT THE MACHINE TO THE POWER SOURCE BEFORE YOU HAVE COMPLETED THE INSTALLATION AND ASSEMBLY STEPS. DO NOT CONNECT THE MACHINE TO THE POWER SOURCE UNTIL INSTRUCTED TO DO SO.

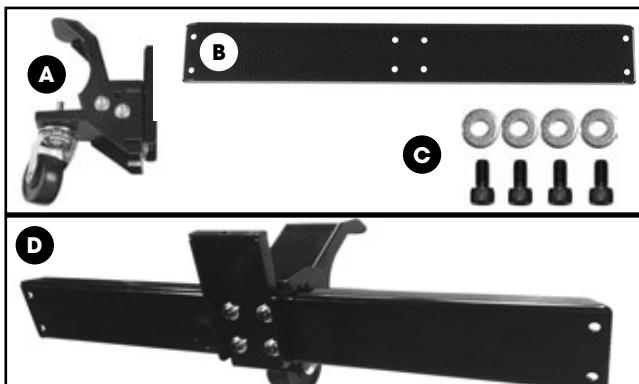


You will find two different brace lengths and styles; the 4 shorter ones are for the sides. All the narrow braces are for the top of the stand, and the wider ones are for the bottom.

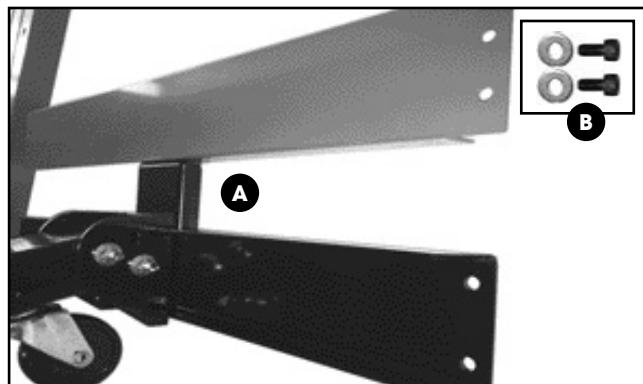


1. Insert an adjustable leveling foot into each leg as shown in **A**.

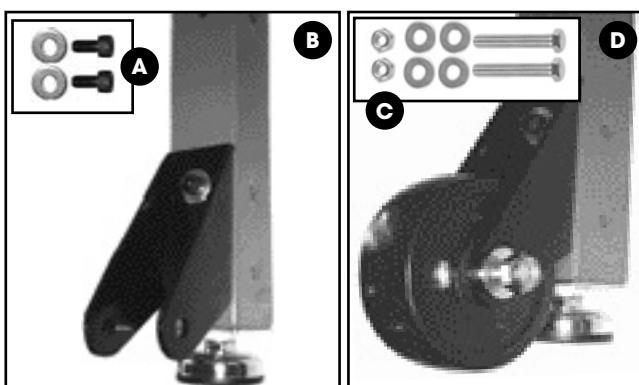
Note: The four legs need to be positioned with the mounting holes on both faces on the corners **B**.



2. Attach the pedal caster assembly **A** to the black brace **B** using the 4 supplied socket head screws with washers **C** as shown in **D**.

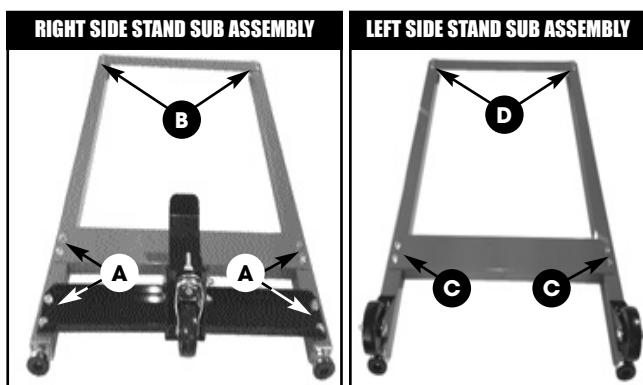


3. Attach the swivel caster assembly to a bottom side brace as shown in **A**, using the 2 supplied socket head screws with washers **B**.



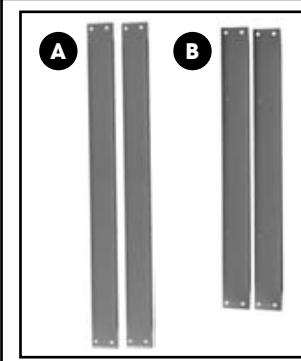
4. Using the supplied socket head screws with washers **A**, attach a caster bracket to the front and rear right side legs as shown in **B**.

5. Using the supplied long hex head bolts with 2 flat washers and 1 hex nut **C**, attach a caster to each bracket, **D**. Do not over tighten. The casters must turn freely.



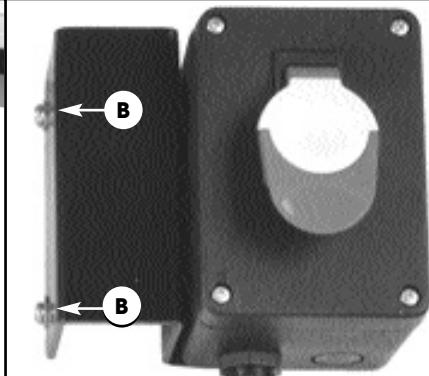
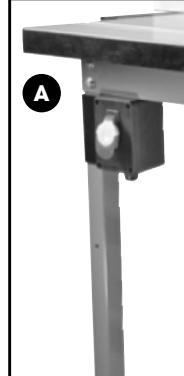
6. Using the supplied short hex head bolts with washers, attach the bottom side brace with black swivel caster assembly to the 2 legs without casters as shown in **A**. Then attach a top side brace to the top of the legs, **B**.

7. Attach the other bottom side brace to the bottom of the two remaining legs **C** and the other top side brace to the top of the legs **D**.



8. Using short hex head bolts with washers, assemble the two sub assemblies using the front/rear bottom **A** and top **B** braces.

Do not tighten the stand bolts until after you have fastened the stand to the router table top. (See step 3 on page 14.)

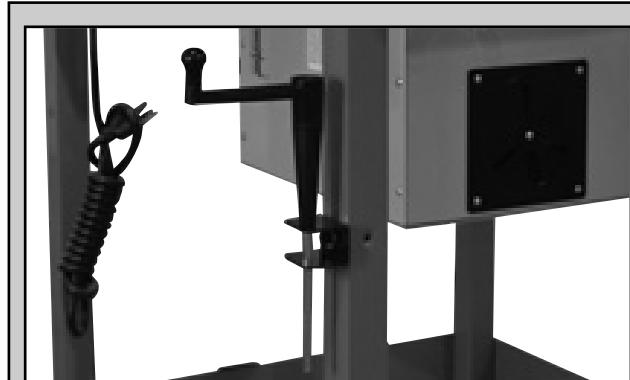


9. Install the switch box by sliding it's mounting bracket over the left front leg **A**, and attach with the two phillips head screws and washers already mounted to the bracket **B**.

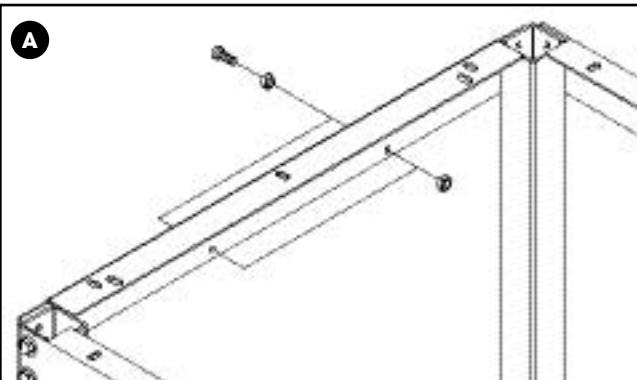
10. Lightly tighten.



11. Using a short cap screw and flat washer attach the adjustment handle holder **A** to one stand leg as shown in **B**.



The router lift crank handle may be stored on the holder as shown above.



12. Insert a phillips head screw with hex nut through one of the holes on the left top cross brace, and from the other side of the brace, lightly thread a second hex nut to lock the screw in position.



The insert ring wrench may be stored on the screw as shown above.

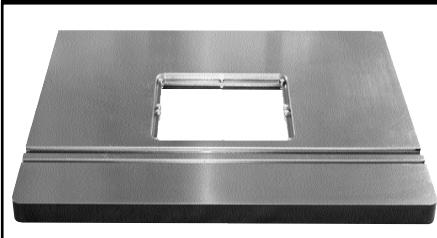
ASSEMBLY INSTRUCTIONS - TABLE 40-075/40-049/40-045



SERIOUS PERSONAL INJURY COULD OCCUR IF YOU CONNECT THE MACHINE TO THE POWER SOURCE BEFORE YOU HAVE COMPLETED THE INSTALLATION AND ASSEMBLY STEPS. DO NOT CONNECT THE MACHINE TO THE POWER SOURCE UNTIL INSTRUCTED TO DO SO.

There are 3 different table options for Deluxe Router Table Kit, model 40-200:

Cast-iron table (#40-075) for 40-200C



MDF table (#40-049) for 40-200M



Phenolic table (#40-045) for 40-200P



CLEANING THE CAST-IRON TABLE FOR #40-200C ONLY

The protective coating on the cast-iron table, prevents rust from forming during shipping and storage. Remove it by rubbing with a rag dipped in kerosene, mineral spirits or paint thinner. (Dispose of potentially flammable solvent-soaked rags according to manufacturer's safety recommendations.)

A putty knife, held flat to avoid scratching the surface, may also be used to scrape off the coating followed by clean-up with solvent.

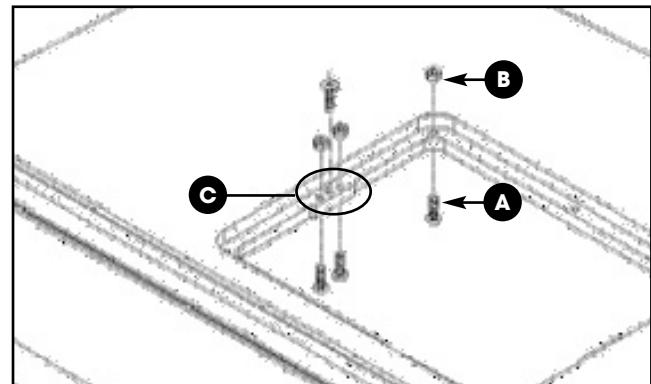
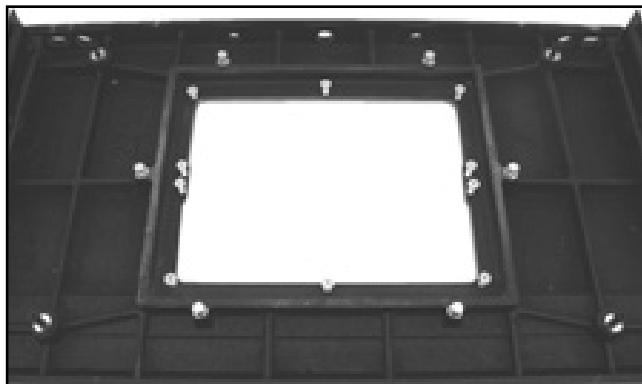
To prevent rust, apply a light coating of paste wax or use regular applications of any after-market surface protectant or rust inhibitor.



Tip: With a screw driver, push a solvent-saturated rag into the T-slots to remove the grease.

INSTALL THE TABLE (CAST-IRON TABLE #40-200C AND PHENOLIC TABLE #40-200P ONLY)*

* For #40-049 MDF table (for #40-200M), only thread in all leveler screws and nuts as shown below. You will use the wood screws supplied with your table in the upcoming steps to attach the table and dust collection box to the stand, and the fence mounting rails to the table.



- As a precaution, thread in all fasteners as shown to make sure there are no filings in any of the threaded holes, and leave the fasteners in the underside of the table. Only remove as assembly is taking place.

Note 1: The leveler screws need to be inserted from the bottom of the table. The nut will sit on the top side of the flange that the router lift/plate will rest on, A.

Note 2: There are 3 holes on each side of the table opening, C. The two outside holes are for the leveling screws, A, and the middle hole is used to secure a plate, or the lift, to the table.

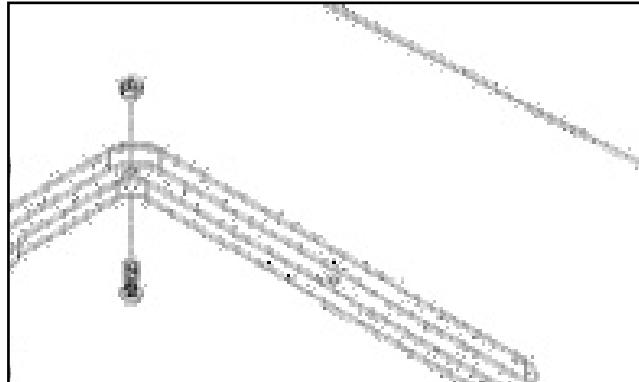
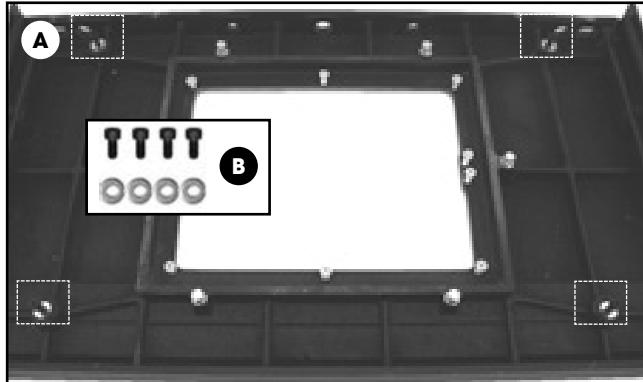
ASSEMBLY INSTRUCTIONS - ATTACH THE STAND TO THE TABLE



SERIOUS PERSONAL INJURY COULD OCCUR IF YOU CONNECT THE MACHINE TO THE POWER SOURCE BEFORE YOU HAVE COMPLETED THE INSTALLATION AND ASSEMBLY STEPS. DO NOT CONNECT THE MACHINE TO THE POWER SOURCE UNTIL INSTRUCTED TO DO SO.

CAST-IRON TABLE #40-200C AND PHENOLIC TABLE #40-200P ONLY*

* For #40-049 MDF table (for #40-200M), use the wood screws supplied with your table to attach the stand to the table.



1. With the table upside down, remove the 4 mounting screws and washers, **A** for the stand.
2. Attach the stand to the table using the four socket head cap screws and washers, **B**, then tighten.
3. Turn the stand and table assembly upright and tighten all bolts, checking that the table is level with the floor. Adjust the leveling feet as needed.

Note: If you previously threaded all the fasteners into the underside of the cast-iron table, the leveler screws will already be in place. If you didn't, thread them in now. The nut will sit on the top side of the flange that the router lift/plate will rest on.



ENGAGING/DISENGAGING THE STAND CASTERS

The stand caster system allows you to engage/disengage the stand casters in order to move the router table as needed within the shop.

- Push the pedal down to engage the stand casters.
- Pull the pedal up to disengage the stand casters.



NEVER MOVE THE ROUTER TABLE WHILE THE ROUTER IS RUNNING AS THIS CAN LEAD TO SERIOUS INJURIES.
ALWAYS MAKE SURE THAT THE WHEELS OF THE STAND HAVE BEEN DISENGAGED AND THAT THE STAND HAS BEEN COMPLETELY IMMOBILIZED BEFORE TURNING ON THE ROUTER AND STARTING TO CUT.



ASSEMBLY INSTRUCTIONS - #40-080 ROUTER FENCE



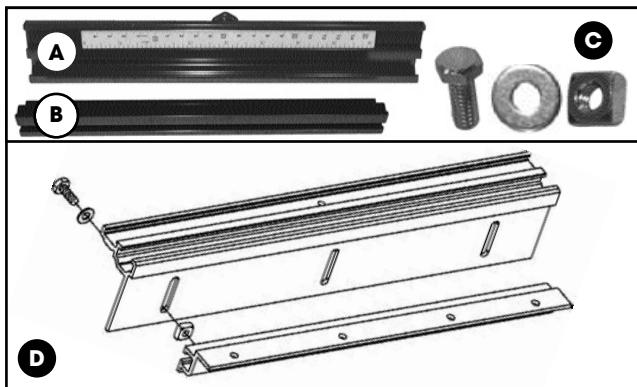
SERIOUS PERSONAL INJURY COULD OCCUR IF YOU CONNECT THE MACHINE TO THE POWER SOURCE BEFORE YOU HAVE COMPLETED THE INSTALLATION AND ASSEMBLY STEPS. DO NOT CONNECT THE MACHINE TO THE POWER SOURCE UNTIL INSTRUCTED TO DO SO.

Before opening the fence, have a clear work area to prevent the mixing of hardware.

CAST-IRON TABLE #40-200C AND PHENOLIC TABLE #40-200P ONLY*

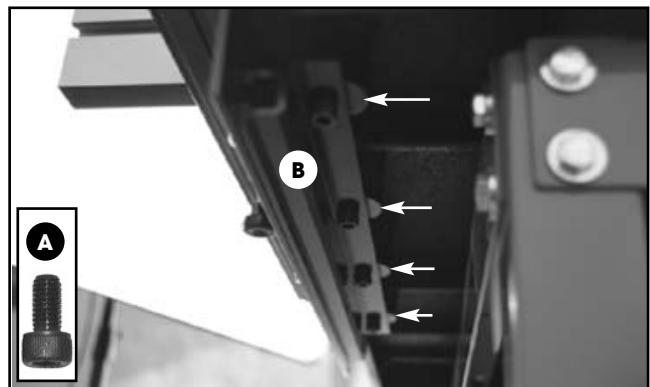
Note: You will find 6 additional side bracket mounting fasteners in the fence hardware to attach the side brackets to the cast iron table. These will not be required if you have purchased a complete kit, because the same fasteners have been supplied with the table top.

* For #40-049 MDF table (for #40-200M), use the wood screws supplied with your table to attach the mounting brackets to the table.

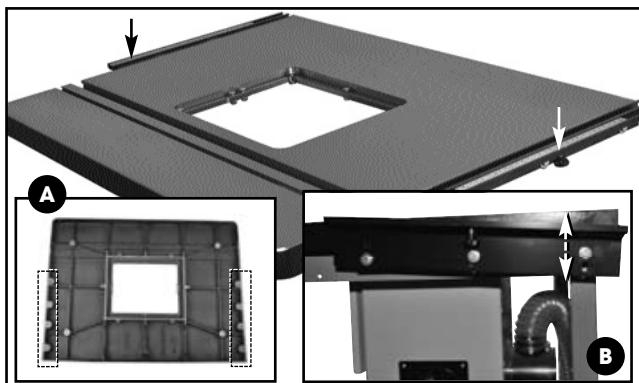


1. Attach the two fence side rails with scale **A** to their mounting brackets **B**, using 3 hex head bolts with flat washers and square nuts **C**, in the assembly order shown in **D**.

Note: The hex head bolts and square nuts supplied with the fence are coarse thread and the hex head bolts supplied to attach the #40-130 Dust Enclosure are fine thread.

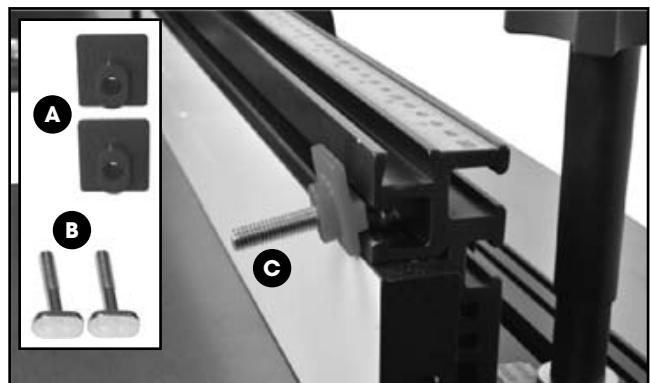


2. Remove the original 8 fence bracket mounting bolts **A** from the table and attach the fence mounting brackets to the underside of the table, **B**.



3. Attach the second mounting bracket to the opposite side of the table, **A**.

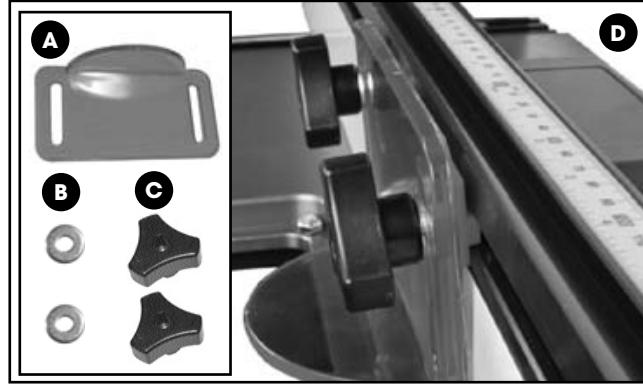
Note: Adjust the height of the 3 bolts in the slotted holes in the rail bracket so that the rail is leveled with the table, **B**.



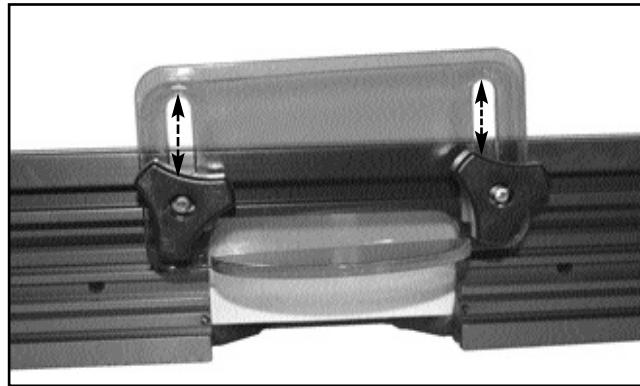
4. Insert an orange plastic spacer **A** with the short end down on one short T-bolt **B**, then insert the head of the bolt in the front upper slot in the fence body as shown in **C**.



5. Slide the 2 bolts and spacers to the middle of the fence body (approx.)

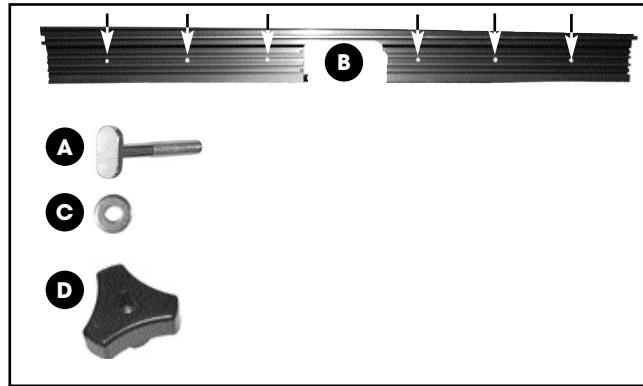


6. Install the orange dust shield **A** on the two bolts and secure in place using two flat washers **B** and 2 lock knobs **C** as shown in **D**.



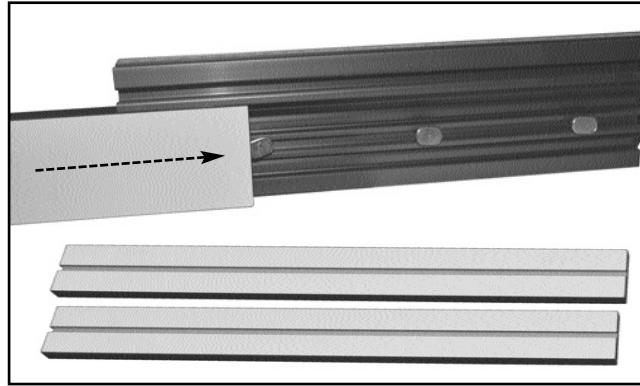
7. Secure the dust shield in place by tightening the two lock knobs.

Note: The dust shield can be adjusted in height along the T-slots.

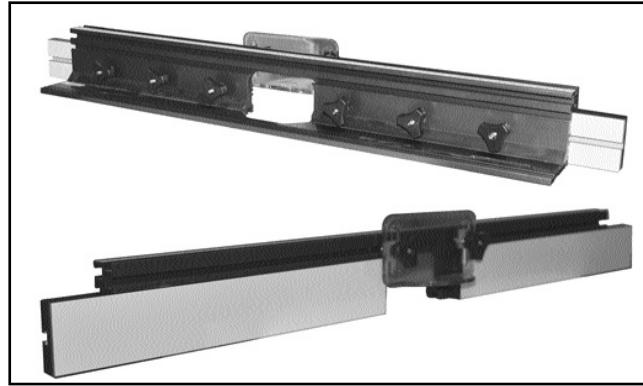


8. Insert a long T-bolt **A** through all 6 holes in the fence body **B** and, from the other side of the fence, loosely attach a flat washer **C** and lockknob **D**.

Note: Do not tighten down the lock knobs; leave the T-head of the bolts protruding from the fence.



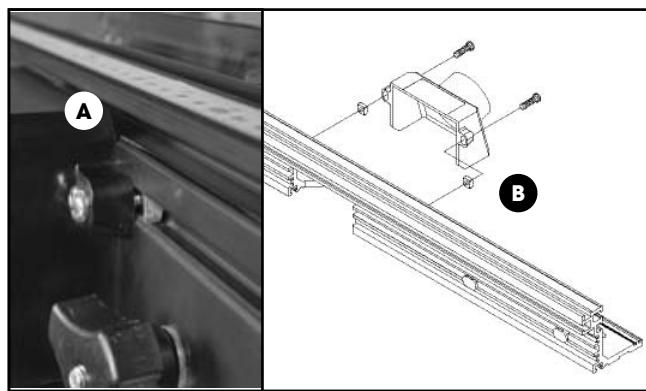
9. Slide the slot of one fence face onto the 3 elongated bolt heads, then tighten the lock knobs on the other side of the fence.



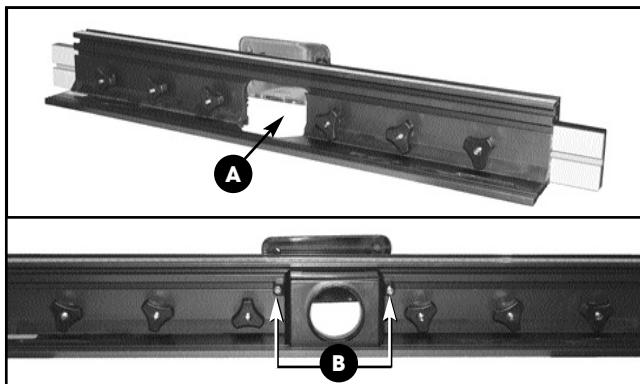
10. Repeat with the second fence face on the other side of the fence body.



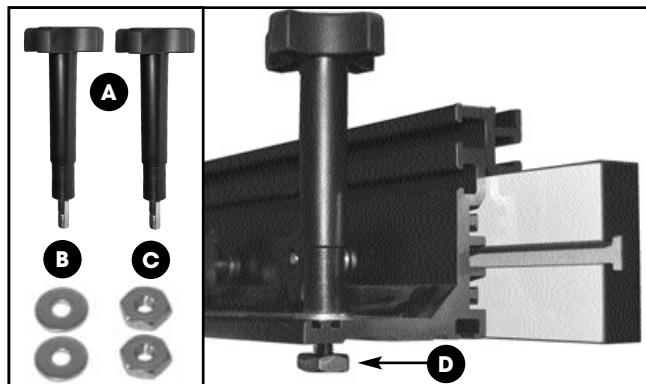
- 11.** Insert a Phillips head screw **A** through both dust outlet mounting holes.
- 12.** Loosely thread a square nut **B** on both screws as shown in **C**.



- 13.** Insert the square nut in the fence body slot, **A**.
- 14.** Insert the other square nut in the slot on the other side of the fence, **B**.

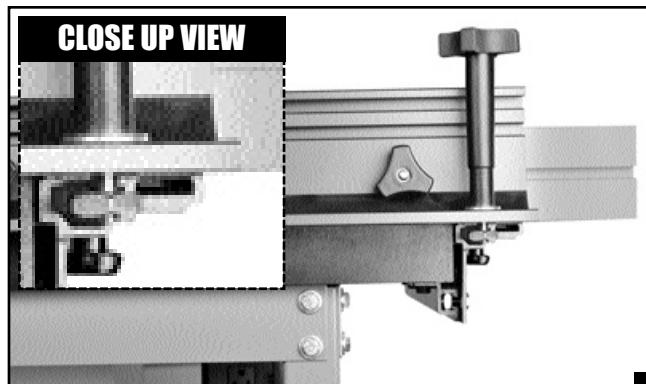


- 15.** Center the dust outlet with the hole in the fence body **A**, then tighten the two phillips head screws **B**.



- 16.** Insert a locking handle **A** with large flat washer **B** in the T-slot at one end of the fence, then from below, loosely thread a large hex nut **C** as shown in **D**.

- 17.** Slide the hex nut in the fence rail as shown.
- 18.** Repeat steps 16 and 17 on the other end of the fence, then fully tighten the locking handle to lock the fence in position.

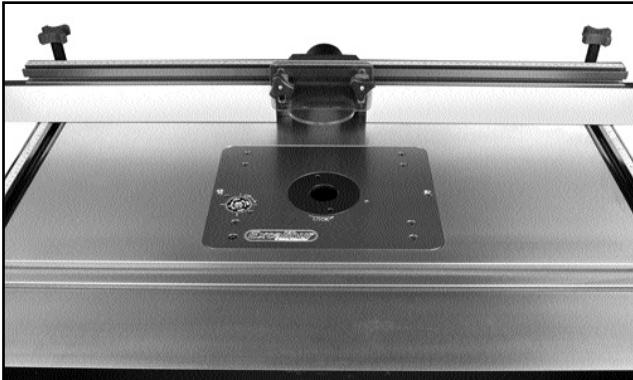


ASSEMBLY INSTRUCTIONS - PREPARE THE TABLE FOR ROUTER LIFT

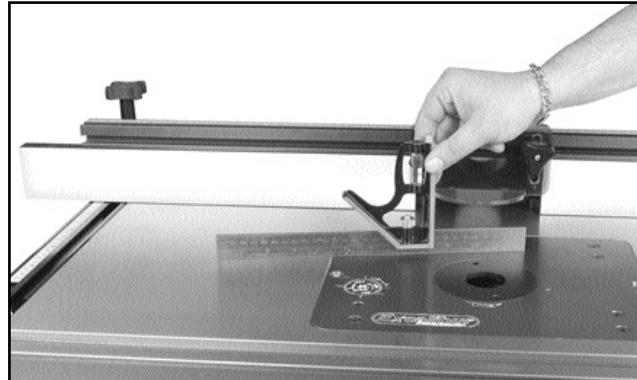


SERIOUS PERSONAL INJURY COULD OCCUR IF YOU CONNECT THE MACHINE TO THE POWER SOURCE BEFORE YOU HAVE COMPLETED THE INSTALLATION AND ASSEMBLY STEPS. DO NOT CONNECT THE MACHINE TO THE POWER SOURCE UNTIL INSTRUCTED TO DO SO.

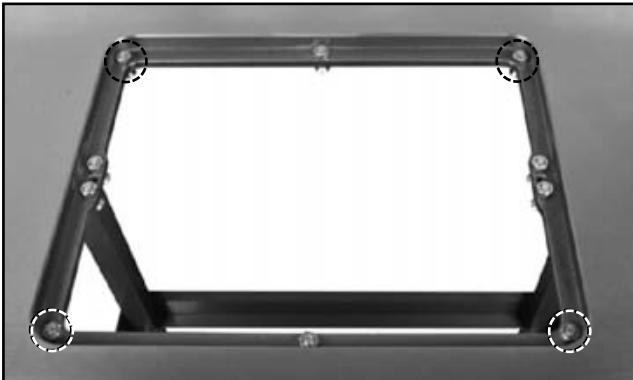
Note: Model #40-075 for 40-200C Cast-iron table shown. The following steps apply to all 3 table options.



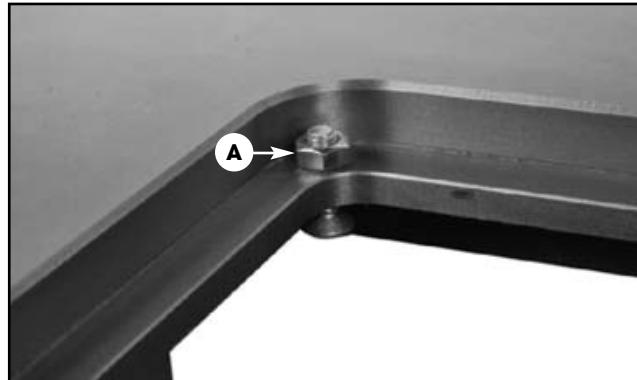
1. Place the router lift into the opening in the table.



2. Use a straightedge to test the plate for level with the table top.



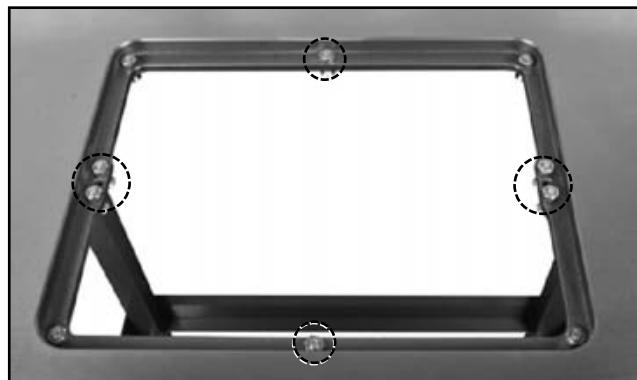
3. From the underside of the table, adjust the 4 phillips head screws in the corners **A** - up or down until the plate is flat and level with the table surface.



4. Remove the lift and lock the adjuster screw in place by turning the lock nut **A** clockwise (tighten).



Note: While tightening the lock nut, make sure that the adjuster screw does not turn. Confirm by re-checking the leveling of the lift and table surface.



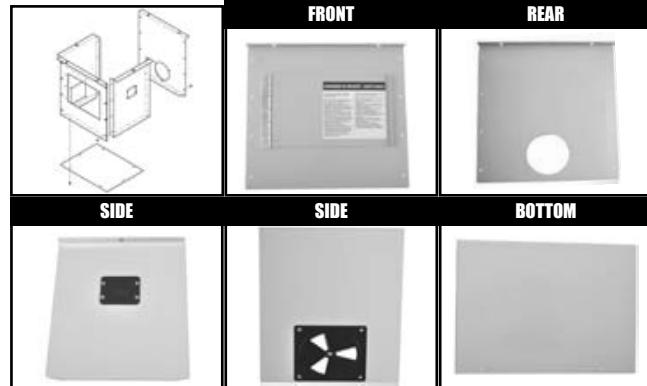
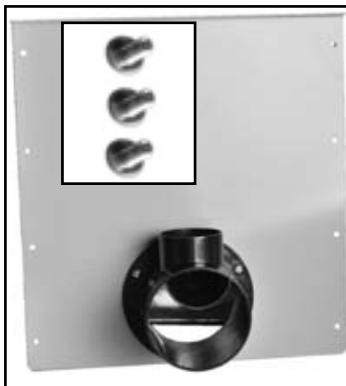
5. After the four corners are set, proceed to set the remaining 6 leveler screws and lock them in place.

ASSEMBLY INSTRUCTIONS - 40-130 DUST COLLECTION KIT

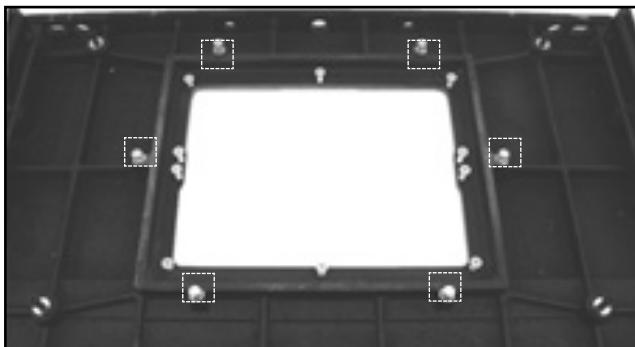


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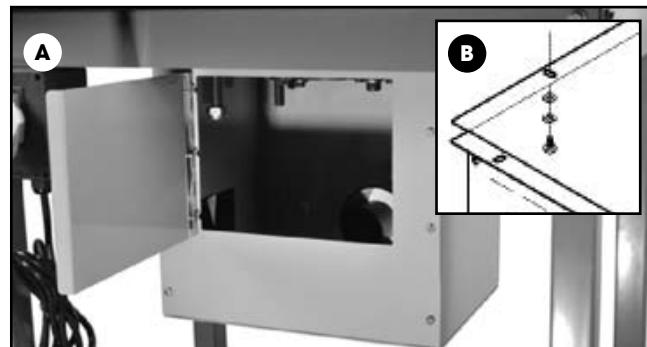
Note: There are three longer screws in the hardware kit that are required to attach the 4 inch hose adapter. Locate them first. You will find additional mounting hardware to attach the 40-130 dust enclosure to the table. This additional hardware will not be required with cast-iron table for 40-200C because the same fasteners are supplied with the table.



1. Attach the dust outlet to the panel with a hole as shown, using the 3 longer 3 phillips head screws.

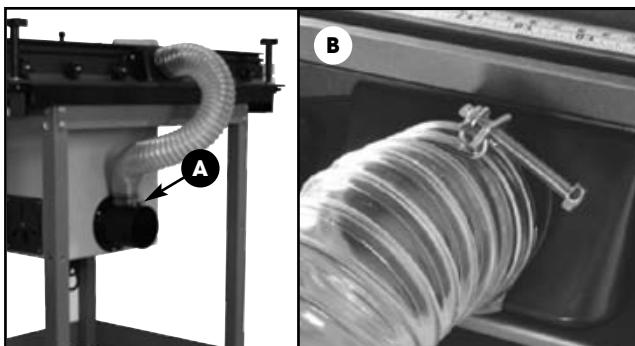


2. Assemble dust enclosure as shown, using the 22 short phillips head screws.



3. Turn the assembled router table upside down.
4. Remove the 6 hex head bolts from the underside of the table. (40-200C and 40-200P only)

Note: For #40-049 MDF table (for #40-200M), use the wood screws supplied with your table to attach the dust collection box to the table.



7. Using the supplied hose clamps, secure one end of the dust hose to the 2 1/2" inlet on the dust port **A** and the other end of the dust outlet on the fence, **B**.

5. Position and secure the dust enclosure into place **A** using the 6 hex head bolts with lock washer and flat washer **B**.

6. Turn the assembly back over to its upright and operating position.

Note: To prevent overheating the router motor inside the confined space of the enclosure, always use a dust collector or vacuum to allow for air to flow.



8. The vent on the dust enclosure allows you to adjust airflow and maximize dust collection efficiency based on the size of your dust collector. The smaller the dust collector the wider the vents should be opened to allow maximum airflow.

ASSEMBLY INSTRUCTIONS - MOUNTING A ROUTER

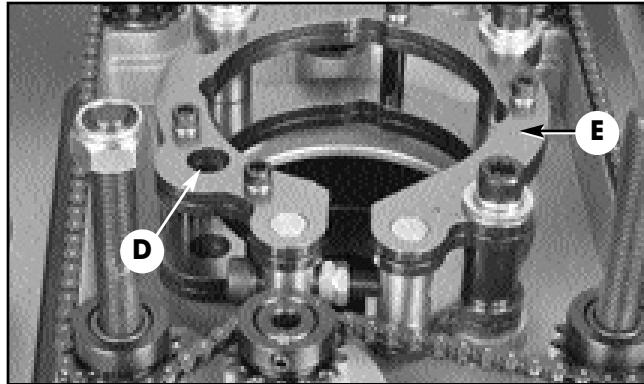
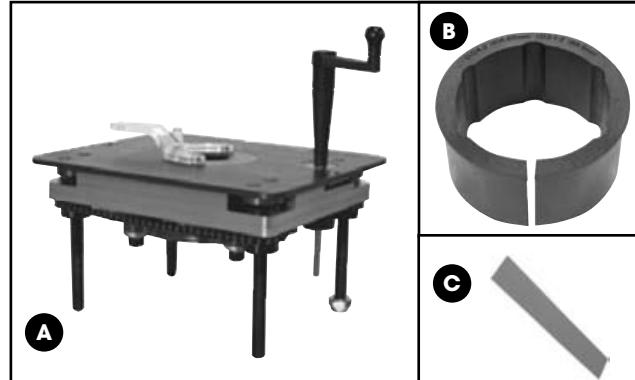


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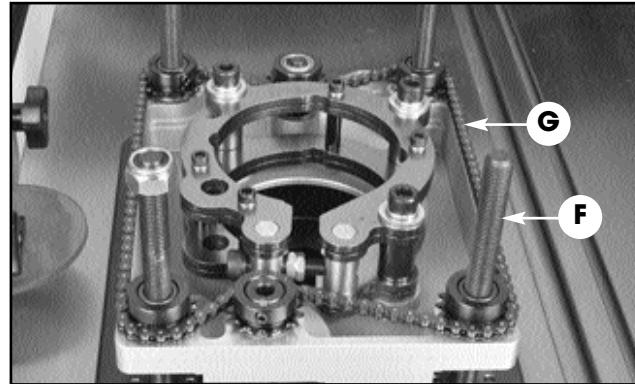
This model 40-125 "fixed base" router lift, **A** is designed to accommodate the largest diameter router motor body currently available.

Note: Based on our research this is the Porter Cable model 7518 and 7519 router motors which measure 4.200" in diameter.

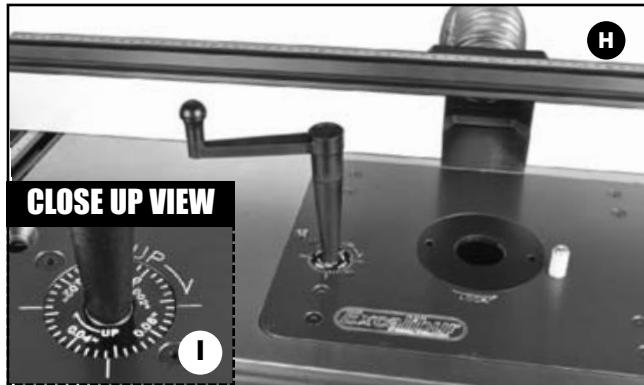
All other motors (smaller diameters) will require a shim **C** (item # 40-626, available from your local General International dealer), or a reducer collar such as our model 40-312 (for 3 1/2" motors) or 40-314 (for 3 1/4" motors), **B**, to center the router as well as prevent from overtightening the clamping system.



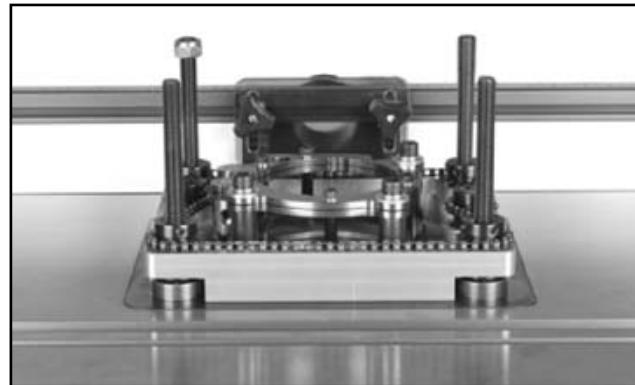
Note: The factory installed adjusting screw on the Milwaukee motor must be lined up and inserted into the hole **D** located in our clamping bracket **E**.



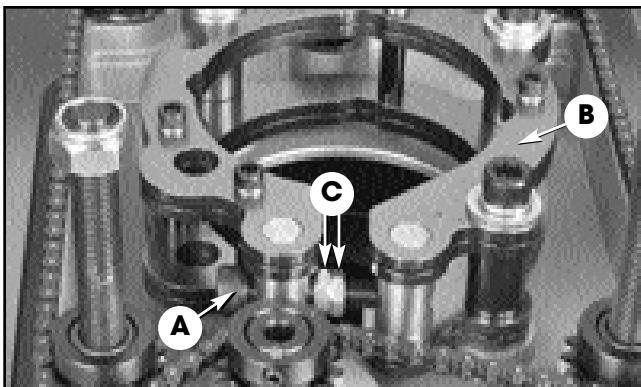
Clean packing lubricant from the lift posts/screws **F** and the chain **G**. Clean it by spraying with a solvent which will dilute the grease, and then wipe clean or use compressed air to "blow dry". After degreasing, reapply some dry lubricant.



1. Insert the crank handle in the black hole surrounded by digits as shown in **H**.
2. To raise the lifting carriage on the router lift to the highest or maximum upward position, turn the crank handle clockwise.

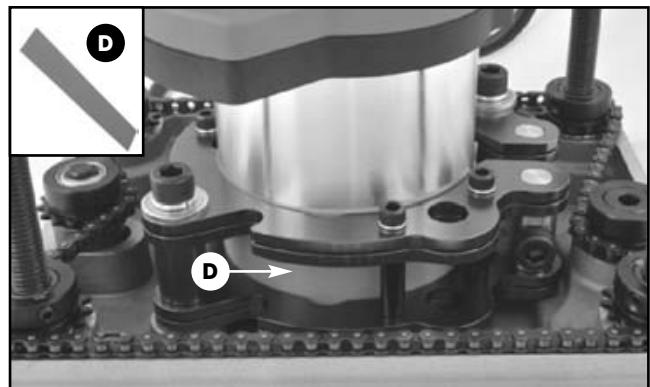


3. Remove the crank handle, and flip the lift over in the table.



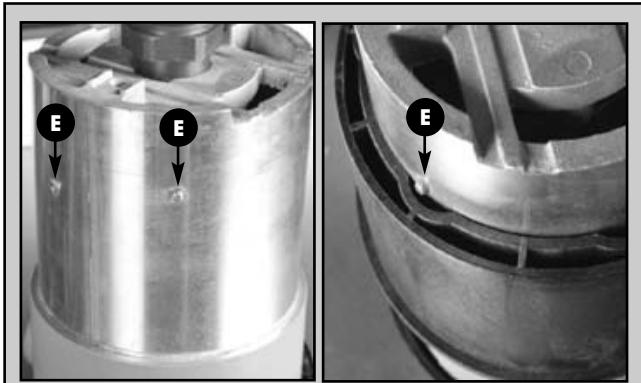
- Turn Allan cap screw **A** counter clockwise to loosen clamp body **B**. The two threaded nuts **C** are there to help spread the clamp body.

Note: Spread clamping mechanism only as needed. Nuts **C** have no other purpose and you will notice that they are locked together and will sit in a neutral position when the router motor is secured into place.

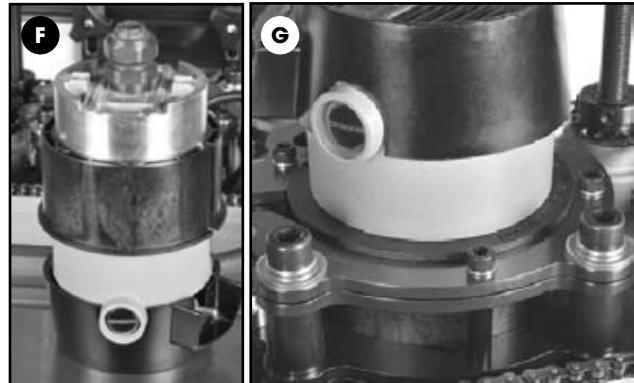


Note: When mounting the Milwaukee model 5625/5626 motor, please ensure that a shim **D** is between the router and the clamping surface of the lift.

- Slide the router motor into the clamping area as shown above using shim or reducers if necessary.

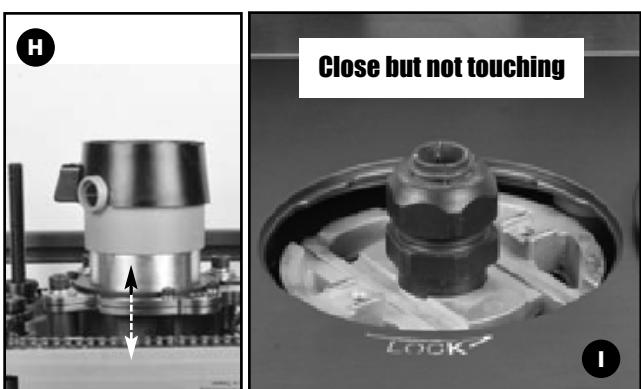


Note: Some motors have pins or protrusions **E** on the housing. You will need to turn/twist the motor as you slide it into the clamping area, or onto the reducer collar.

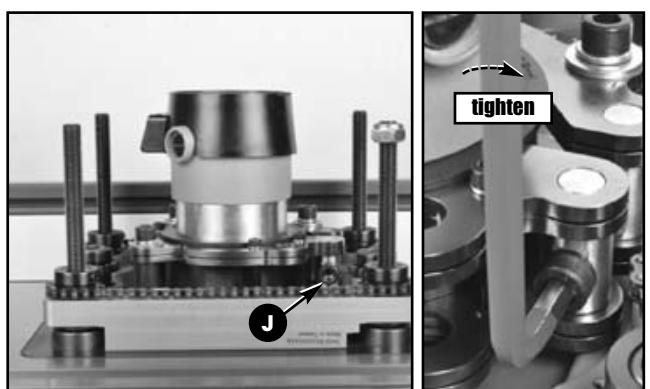


For installation with reducer collar

- Install the collar onto the router as shown in **F**, and then fit the router with collar into the lift, **G**, making sure that the collar flange sits flush against the clamping bracket.

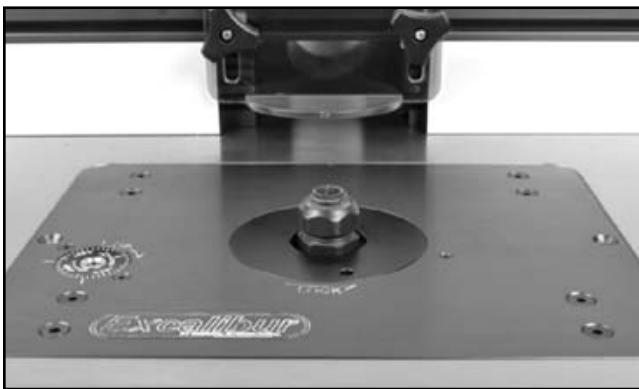


- Adjust the height of the router in the collar **H** to ensure that the router is as close as possible to the underside of the plate without touching **I**.

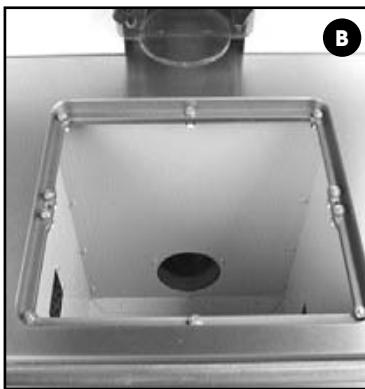
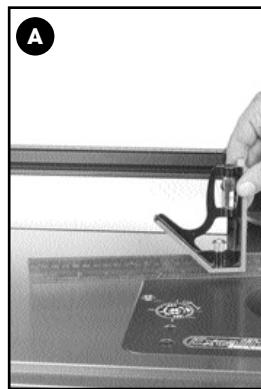


- With the router in position, tighten clamping bolt **J** securely, using a 8 mm Allen key, but do not over tighten. **Important:** Test that the router is securely clamped in the reducer collar by trying to twist the router in the collar by hand.

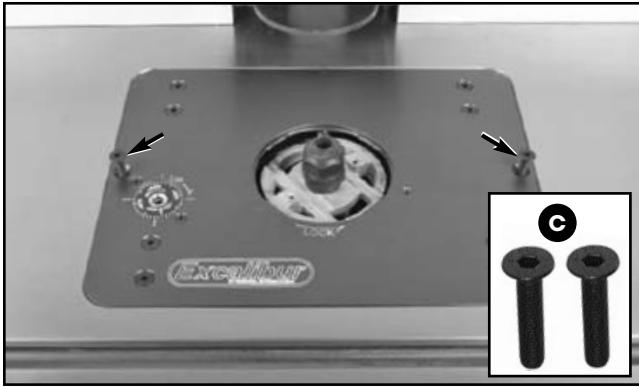
LEVELING AND LOCKING THE ROUTER PLATE



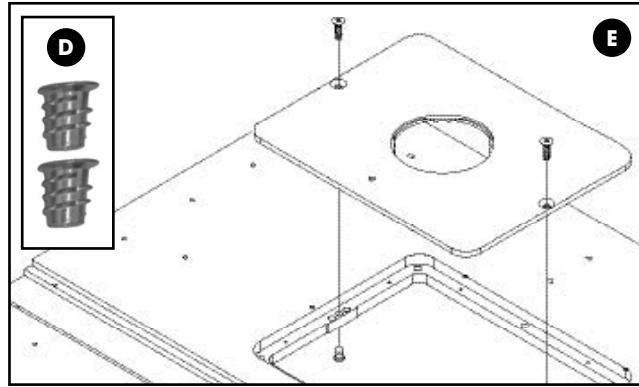
4. The routers collet should now be protruding out from the top plate. This will facilitate tool (router bit) changing from above the table eliminating the need to remove the router lift system from the table to access the collet.



1. Using a straightedge check that the router plate is level with the main table, **A**.
2. Adjust the 10 leveling screws **B** in the table opening as needed to level the plate on all four sides. (If needed, refer back to the instructions on page 19.)

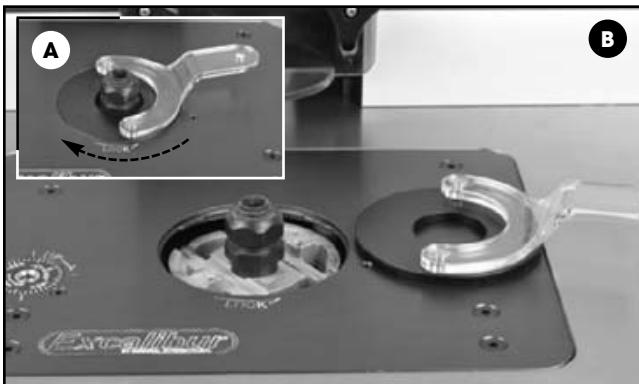


3. With the router plate leveled to the table, lock the plate in place using the two supplied hex socket head screws **C** in the threaded holes on both sides of the plate.



For #40-049 MDF table (for #40-200M) only: From the underside of the table, thread the 2 supplied wood nuts **D** onto the screws, as shown in **E**.

INSERT RING REMOVAL



Insert the two pins of the wrench in the two holes on the insert ring then turn clockwise to unlock the ring, **A** and lift the insert ring up and out of the table insertion, **B**.

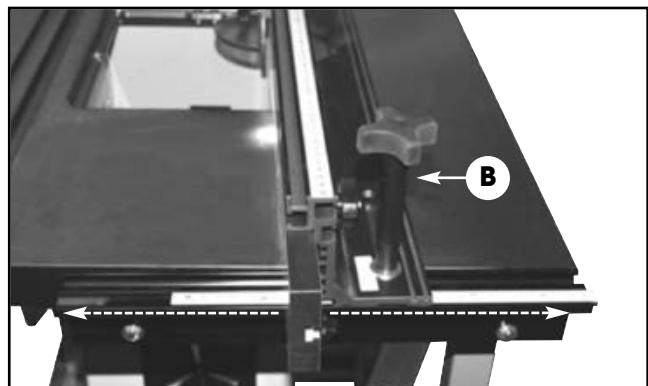
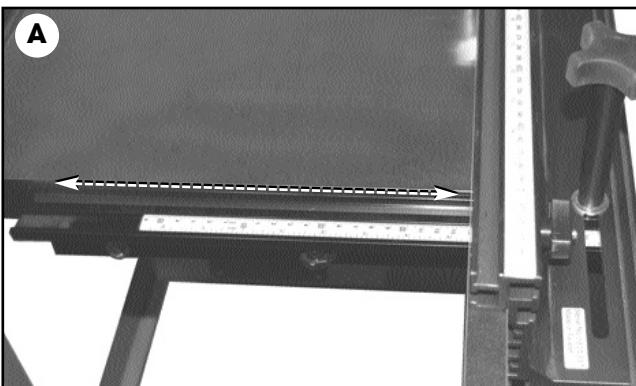
INSTALLING THE STARTING PIN



Install the starting pin **A** into the threaded hole on the router plate as shown. The starting pin can be used as needed for freehand or template routing only.

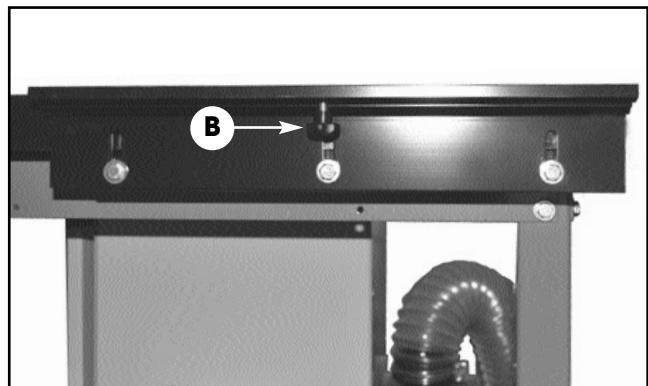
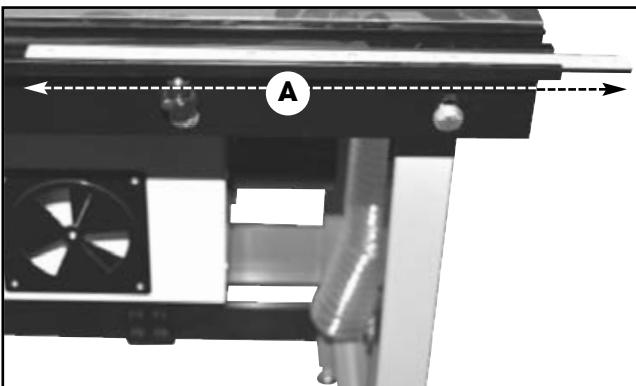
BASIC ADJUSTMENTS & CONTROLS

ADJUSTING THE FENCE ALONG THE RAILS



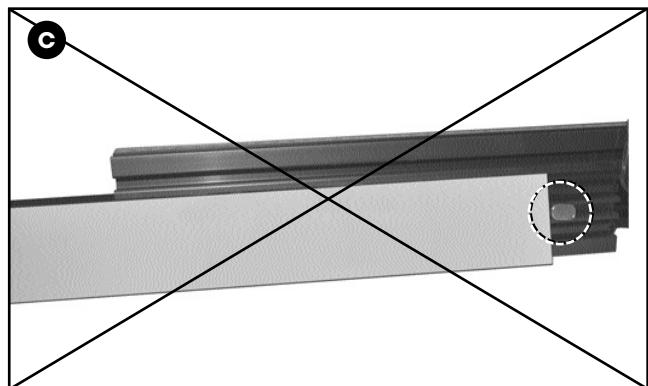
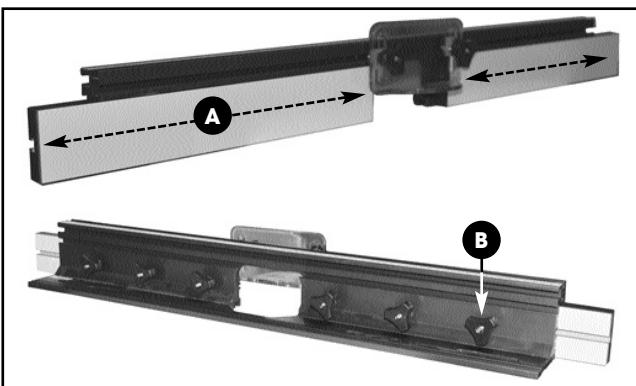
The fence can be slid along the rails **A**. Loosen locking handles **B**, slide fence then lock in position by re-tightening the locking handle. Repeat on the other extremity of the fence.

ADJUSTING THE SLIDING SCALE ON THE RAILS



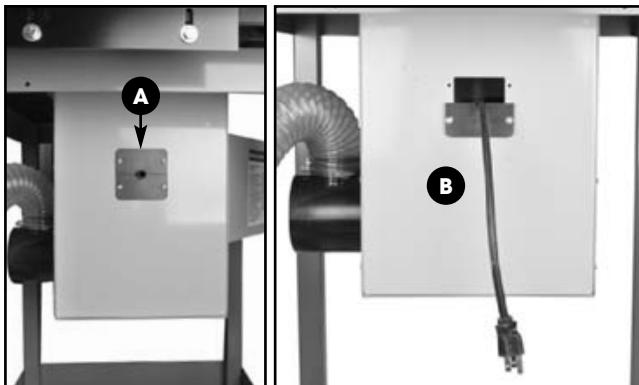
The scale on the rails can be adjusted along the rails **A**. Loosen lock knob **B**, slide the fence up to where you need it to be, then lock in position by re-tightening the lock knob. Repeat for the sliding scale on the other rail.

ADJUSTING THE FENCE FACES



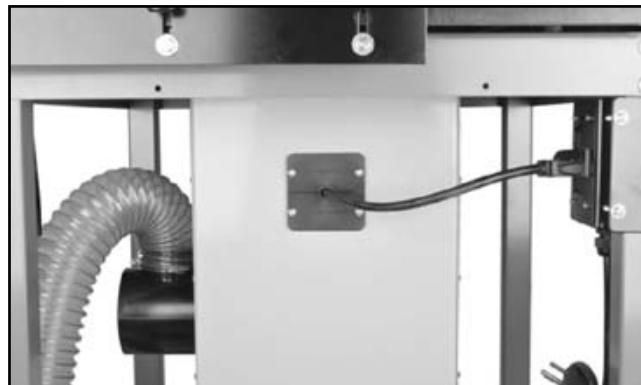
Depending on the size of the workpiece and the bit being used, the white fence faces can be adjusted along the fence body **A**. Loosen the 3 lock knobs, **B** on one side of the fence and then slide the fence face up to where you need it to be. Then lock in position by re-tightening the lock knobs. Repeat with the second fence face on the other side of the fence body. **Note: Do not slide the fence faces too far and off the first T-bolt head, as shown in **C**.**

CONNECTING THE ROUTER TO THE SAFETY SWITCH



1. Remove the top half of the power cord flange plate from the side panel on the dust containment box **A**.
2. Pass the router's power cord through the opening as shown in **B**, taking just enough cord to reach the inlet on the back of the safety switch box.

Note: Make sure to leave enough of the router's power cord inside the dust containment box to allow you to remove the lift and the router from the table opening from above.

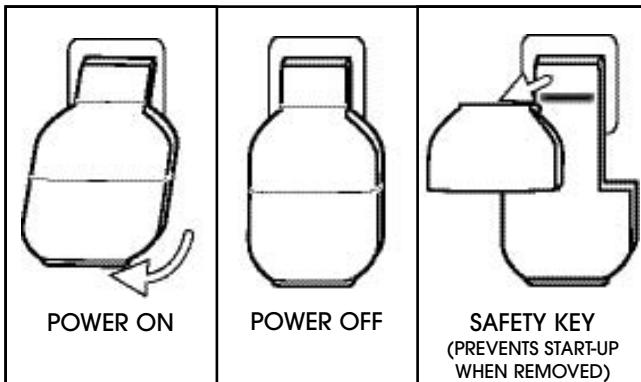


3. Re-install the power cord flange plate and plug the router into the inlet on the back of the safety switch.



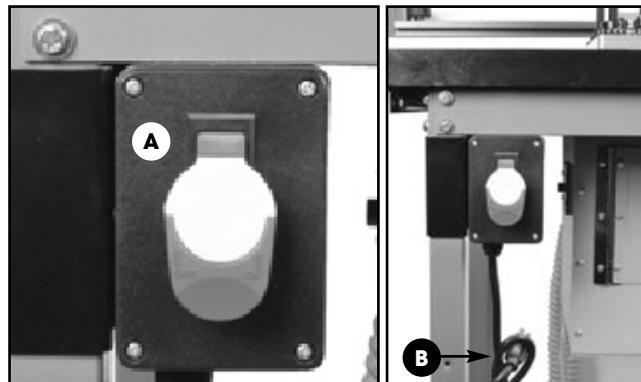
BEFORE TURNING ON THE SWITCH ON YOUR ROUTER, MAKE SURE THE SWITCH ON THE SWITCH BOX IS IN THE OFF POSITION AND THAT THE SWITCH BOX IS NOT YET CONNECTED TO A POWER SOURCE.

USING THE SAFETY SWITCH



The safety switch box is equipped with a simple "on/off" switch featuring a removable lock out safety key.

To prevent unauthorized use or unintentional start-up, remove the safety key and store it in a safe place whenever the router table is not in use.



With the safety switch on the stand in the "off" position **A**, turn or flip the switch on your router to the "on" position and then plug the cord on the safety switch box **B** into an appropriate wall outlet.

You will now be able to turn the router on or off using the safety switch box rather than having to reach under the table to access the switch on the router.

CONNECTING TO A DUST COLLECTOR

There is a 4" dust outlet on the rear of the dust enclosure allowing for the connection of a dust collector (not included).

Be sure to use an appropriate size hose and fittings (not included) and check that all connections are sealed tightly to minimize airborne dust.

If you do not already own a dust collection system, consider contacting your General® International distributor for information on our complete line of dust collection systems or visit our website at: www.general.ca



OPERATING INSTRUCTIONS



MAKE SURE TO READ, UNDERSTAND, AND FOLLOW ALL OPERATING INSTRUCTIONS AND SAFETY GUIDELINES THAT CAME WITH YOUR ROUTER - FAILURE TO DO SO MAY LEAD TO SERIOUS INJURY AND/OR DAMAGE TO THE ROUTER, ROUTER TABLE, OR WORKPIECE.

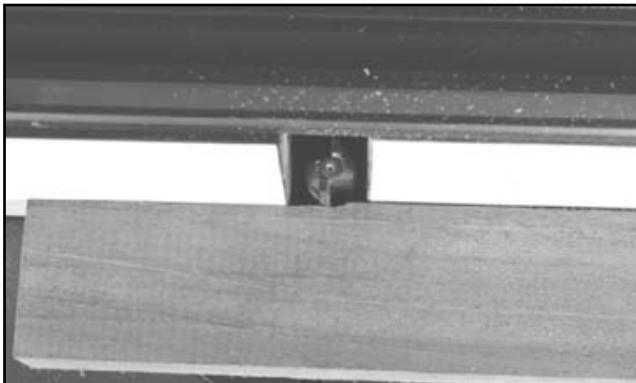
BEFORE STARTING:

- Install the required bit in your router according to the instructions supplied with your router.
- Make sure that the router is securely installed in the lift and that the plate is properly fitted and level in the table opening.
- The router table should be installed on a flat, sturdy, and stable surface.
- When jointing, groove cutting, and/or profile cutting always perform a test cut on a scrap piece of wood before cutting your final piece.

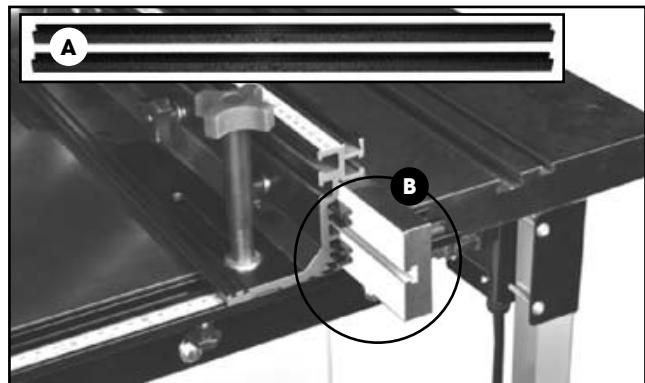


WHEN JOINTING, GROOVE CUTTING, AND/OR PROFILE CUTTING BE SURE TO ATTACH THE SUPPLIED DUST SHIELD.

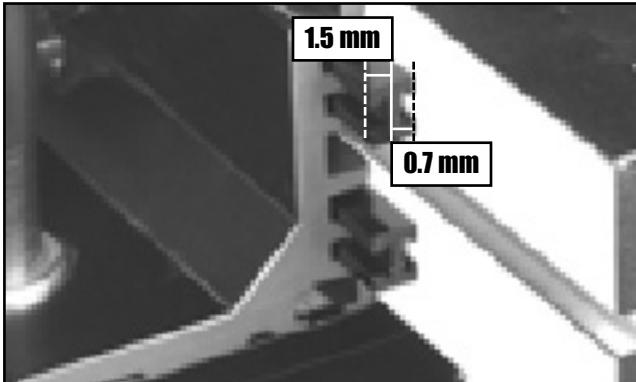
USING THE SPACER BARS FOR JOINTING



Jointing the edge of a board involves using a straight cutting router bit to remove material from the edge face of a board. The result is a perfectly flat and square edge.

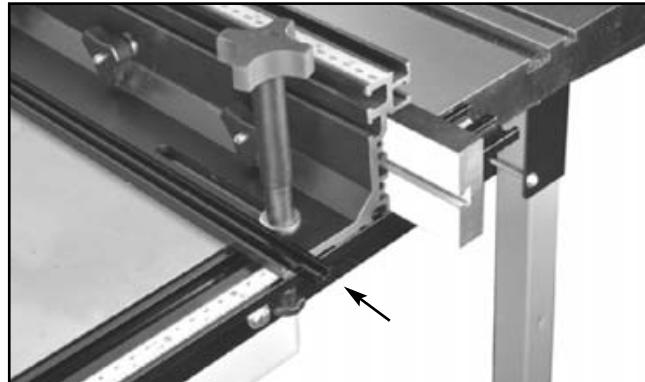


Two spacer bars **A** are supplied with the fence system to facilitate jointing, by offsetting the outfeed fence **B** to the infeed fence and providing a straight path for the workpiece to follow as it is machined, fully supported at its start and end.



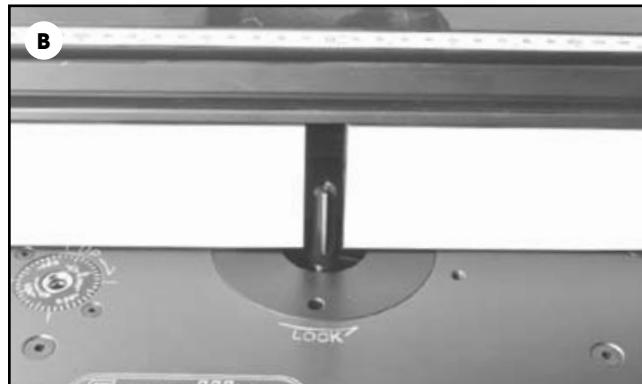
Each spacer bar has two sides which allow you to offset the outfeed fence by either 0.7 mm or 1.5 mm staggering.

Note: both spacer bars should be used in the top and bottom t-slots in the fence body as shown. Take care to install them in matching offset positions; both at 0.7mm or both at 1.5mm.



Note: when not in use, the spacer bars can be stored on the t-track on the back of the fence body as shown.

JOINTING

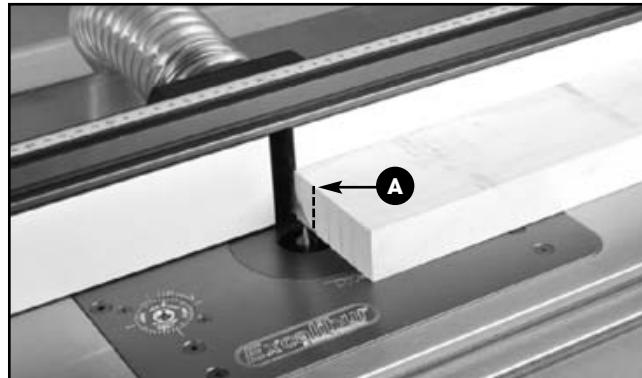


1. Loosen but do not remove the outfeed fence face and install the spacer bars between the outfeed fence and the fence body.
2. With the router unplugged and the safety switch in the off position, follow the instructions supplied with your router and install a straight cutting bit in the router.
3. Adjust the height of the lift to raise or lower the bit as need until the bit is slightly higher than the workpiece.
4. Loosen the fence locking knobs, and using a straightedge, position the outfeed fence aligned flush with the bit. **A**. Rotate the bit by hand to validate alignment with the "highest" point of the cutting edge on the bit, then tighten the knobs to lock the fence in position.
5. Adjust the height of the safety shield to make sure it clears the bit and the workpiece slightly.
6. If needed, loosen the lock knobs on the back of the fence and adjust the faces to adjust the gap between the fence faces and the bit leaving a clearance of roughly $1/4"$ between the bit and each fence face, **B**.
7. Plug in and turn on the router and make a test cut on a waste sample before jointing your "good" workpieces.

GROOVE CUTTING

Beading is commonly defined as cutting a groove or bead in the face of a board.

1. If installed, remove the spacer bars on the outfeed fence.
2. With the router unplugged and the safety switch in the off position, follow the instructions supplied with your router and install a cutting bit in the router.
3. Raise or lower the router bit to the desired height.
4. Loosen the knobs and adjust the opening between the fences to allow the bit to clear the edge of both fences.
5. Adjust the main fence until the center of the bit has reached the desired distance, **A**.
6. Align the infeed and outfeed fences parallel to each other using a machinist square or a straightedge..

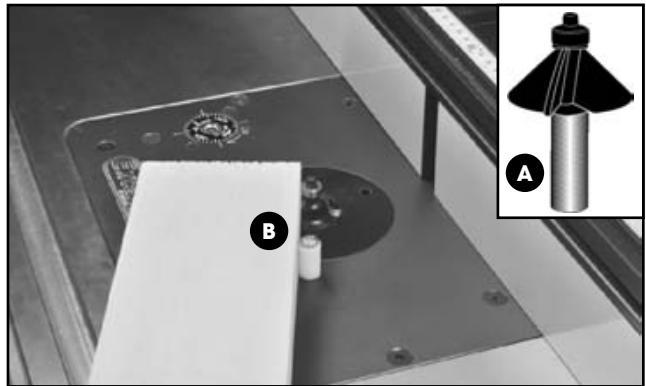


PROFILE CUTTING

Profile cutting is usually performed using a bit with a guide bearing. The guide bearing controls the depth of cut into the edge face of a board. A good example would be a chamfer bit **A**.

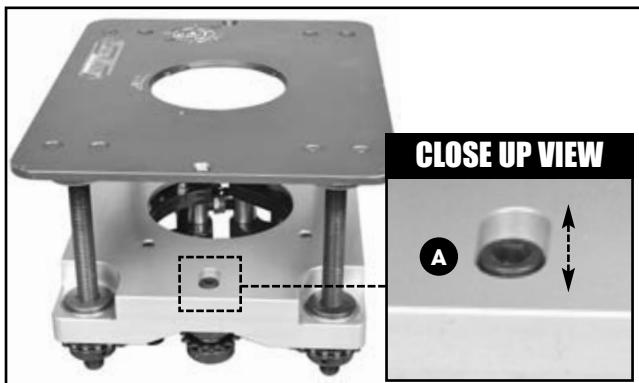
The bearing rides along the uncut edge of the board while the cutter removes the wood.

1. Follow steps 1 and 2 from previous section "Groove Cutting".
2. Adjust the fence back and away from the bit only enough to allow the guide bearing to control the depth of cut or use the starting pin as a support for the work piece, as shown in **B**.
3. Adjust the fence as close as possible to the bearing. The fence will serve as a backup support, reducing the chance of an accident.

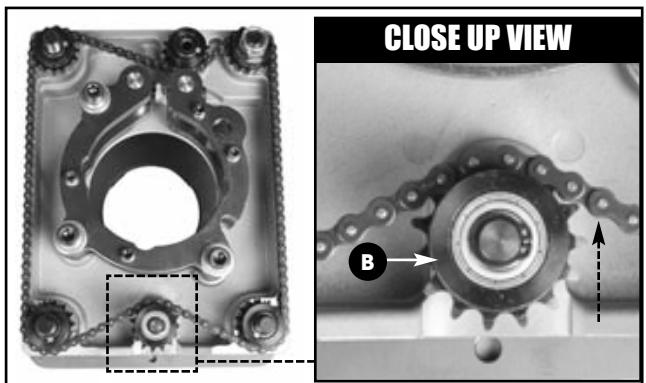


TENSIONING THE DRIVE CHAIN

Proper tension on the drive chain helps maintain tool bit height in the lift without the need for a locking mechanism. If you experience problems with tool creep it may be a sign that tension on the chain needs to be tightened. If so proceed as follows:



1. Lower the lift to its lowest position and then remove it from the table.
2. Using a 6 mm allen key loosen the cap screw **A**.



3. Push the sprocket assembly **B** further along its slotted opening by hand to add tension to the chain.
4. While holding the sprocket assembly in position, tighten the cap screw to secure it in place.

Note: To avoid unnecessary adjustments, make sure that the tool creep you are experiencing is not being cause by the router slipping in the reducer collar or in the clamping mechanism on the lift.

RECOMMENDED OPTIONAL ACCESSORIES

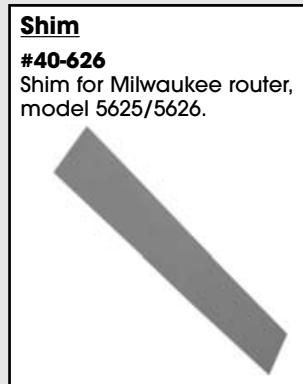
We offer some optional accessories available from your local General International dealer for increased convenience, productivity, accuracy and safety when using your router table.

For more information about our products, please visit our website at www.general.ca



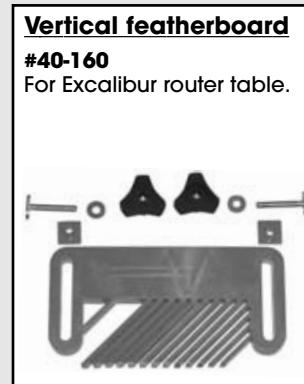
Dust collector

We offer a wide selection of top quality dust collectors to suit all your shop needs. Dust collectors contribute to a cleaner more healthful workshop environment.



Shim

#40-626
Shim for Milwaukee router, model 5625/5626.



Vertical featherboard

#40-160
For Excalibur router table.



Horizontal featherboard

#40-175
For Excalibur router table.



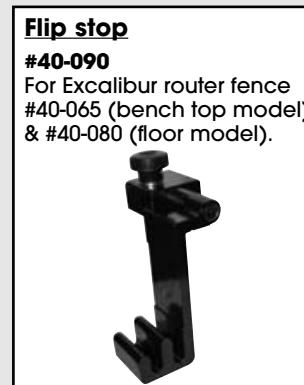
Reducer collar (fits 3 1/2" motor)

#40-312
For Excalibur router lift
#40-125.



Reducer collar (fits 3 1/4" motor)

#40-314
For Excalibur router lift
#40-125.



Flip stop

#40-090
For Excalibur router fence
#40-065 (bench top model)
& #40-080 (floor model).



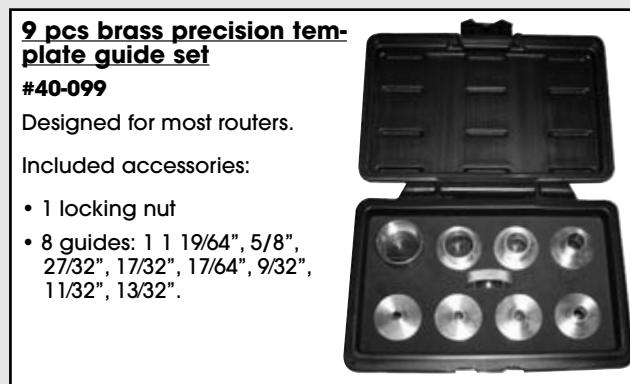
9 1/4" x 11 3/4" Phenolic insert plate

#40-114
For Excalibur router tables.



9 1/4" x 11 3/4" Aluminum insert plate

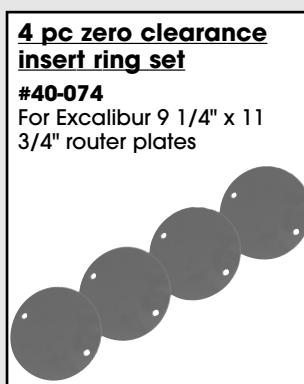
#40-115
For Excalibur router tables.



9 pcs brass precision tem- plate guide set

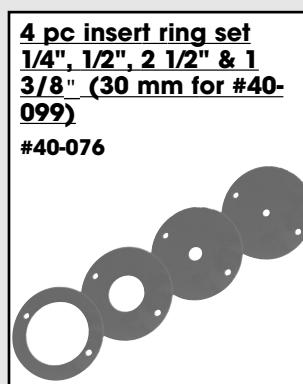
#40-099
Designed for most routers.
Included accessories:

- 1 locking nut
- 8 guides: 1 1 19/64", 5/8", 27/32", 17/32", 17/64", 9/32", 11/32", 13/32".



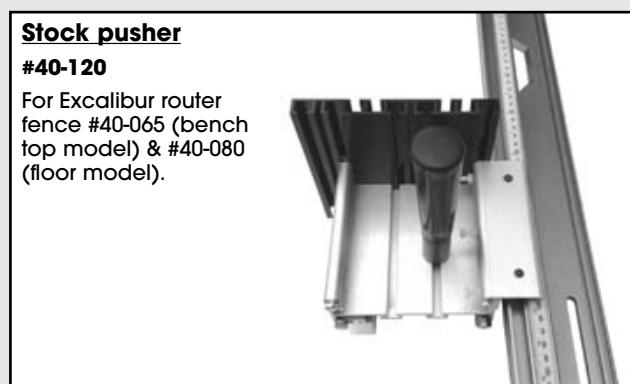
4 pc zero clearance insert ring set

#40-074
For Excalibur 9 1/4" x 11
3/4" router plates



4 pc insert ring set 1/4", 1/2", 2 1/2" & 1 3/8" (30 mm for #40- 099)

#40-076

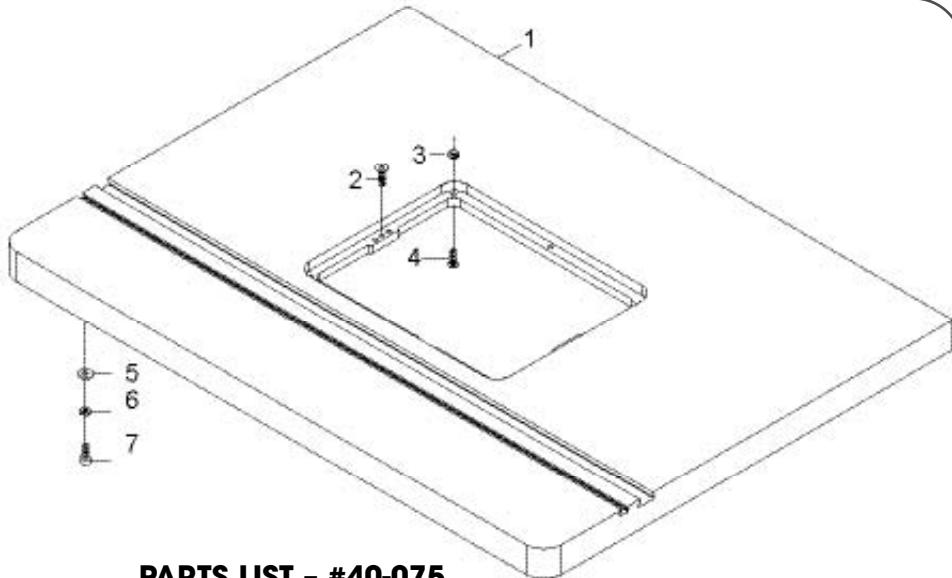


Stock pusher

#40-120
For Excalibur router fence
#40-065 (bench top model)
& #40-080 (floor model).

Notes

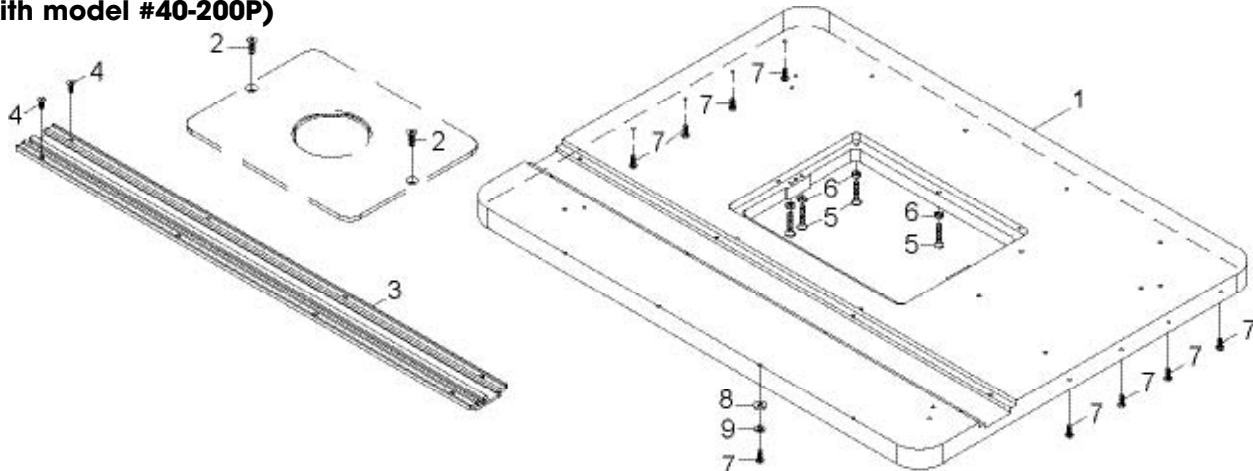
Cast-iron table
(with model #40-200C)



PARTS LIST - #40-075

PART NO.	REFERENCE NO.	DESCRIPTION	SPECIFICATION	QTY
40075-01	3224U014	CAST-IRON TABLE	32" X 24"	1
40075-02	903M06030	FLAT HEAD CAP SCREW	M6 X 30 MM	2
40075-03	910M06000	HEX NUT	M6	10
40075-04	905M06020	FLAT HEAD SCREW	M6 X 20 MM	10
40075-05	914M061602	FLAT WASHER	M6	6
40075-06	915M06000	LOCK WASHER	M6	6
40075-07	901M06016	CAP SCREW	M6 X 16 MM	6

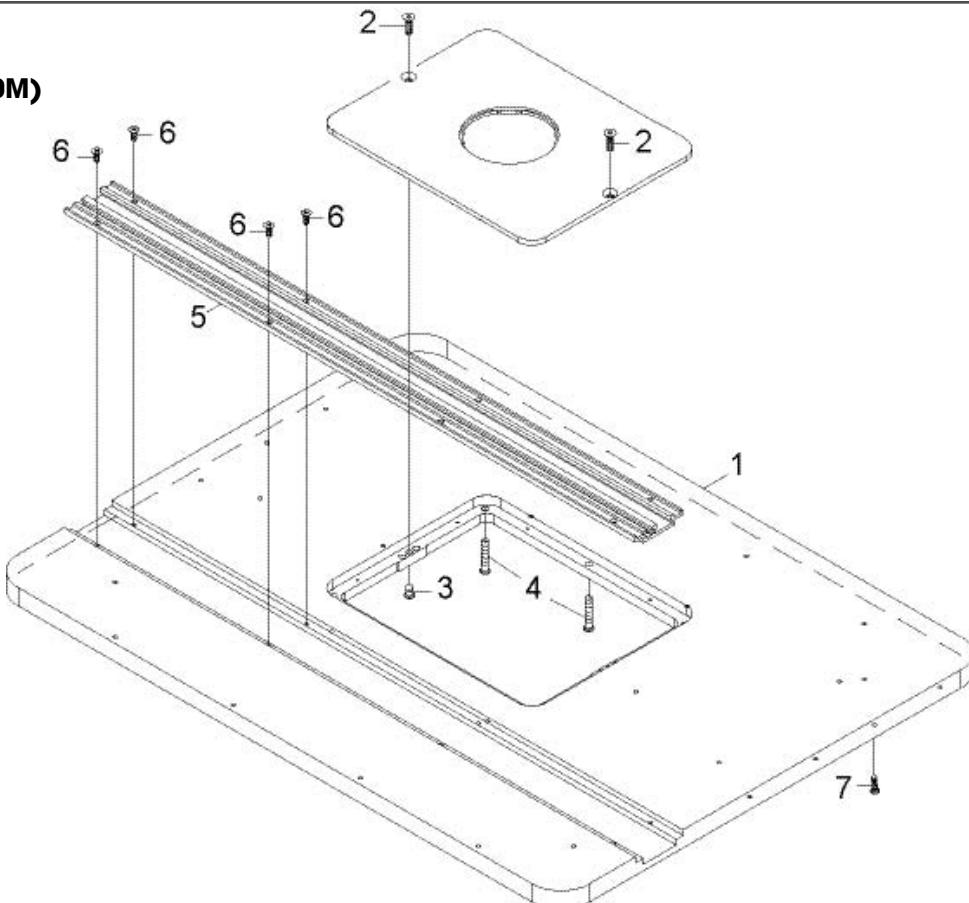
Phenolic table
(with model #40-200P)



PARTS LIST - #40-045

PART NO.	REFERENCE NO.	DESCRIPTION	SPECIFICATION	QTY
40045-01	3224U014A	PHENOLIC TABLE (3224)	800 X 600	1
40045-02	903M06030	FLAT HEX SOCKET HEAD SCREW	M6 X 30	2
40045-03	60700030A	T-SLOT GUIDE RAIL (3224)		1
40045-04	902M05012	ROUND SOCKET HEAD SCREW	M5 X 12	8
40045-05	905M06040	FLAT HEAD SCREW	M6 X 40	10
40045-06	910M06000	HEX NUT	40130	10
40045-07	901M06016	HEX SOCKET HEAD SCREW (3224)	M6 X 16	32
40045-08	914M061302	FLAT WASHER (3224)	M6	24
40045-09	915M06000	LOCK WASHER (3224)	M6	24

MDF table
(with model #40-200M)



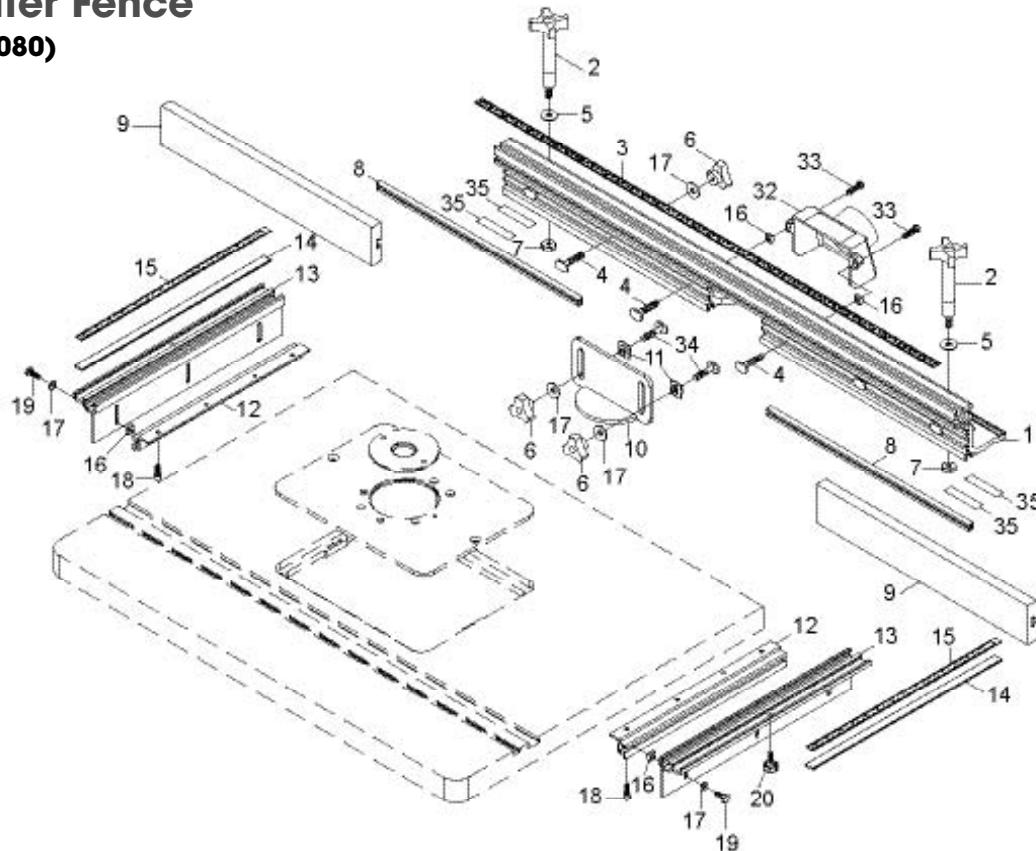
PARTS LIST - #40-049

PART NO.	REFERENCE NO.	DESCRIPTION	SPECIFICATION	QTY
40049-01	3224E014B	MDF TABLE (3224)	800 X 600	1
40049-02	903M06030	FLAT HEX SOCKET HEAD SCREW	M6 X 30	2
40049-03	907M06013	WOOD NUT	M6 X 13	2
40049-04	907007004	WOOD SCREW	7 X 40	10
40049-05	60700030A	T-SLOT GUIDE RAIL (3224)		1
40049-06	905316058A	SELF TAPPING SCREW	3/16 X 5/8	8
40049-07	907316058	SELF TAPPING SCREW (3224)	3/16 X 5/8	32

NOTES:

Router Fence

(#40-080)

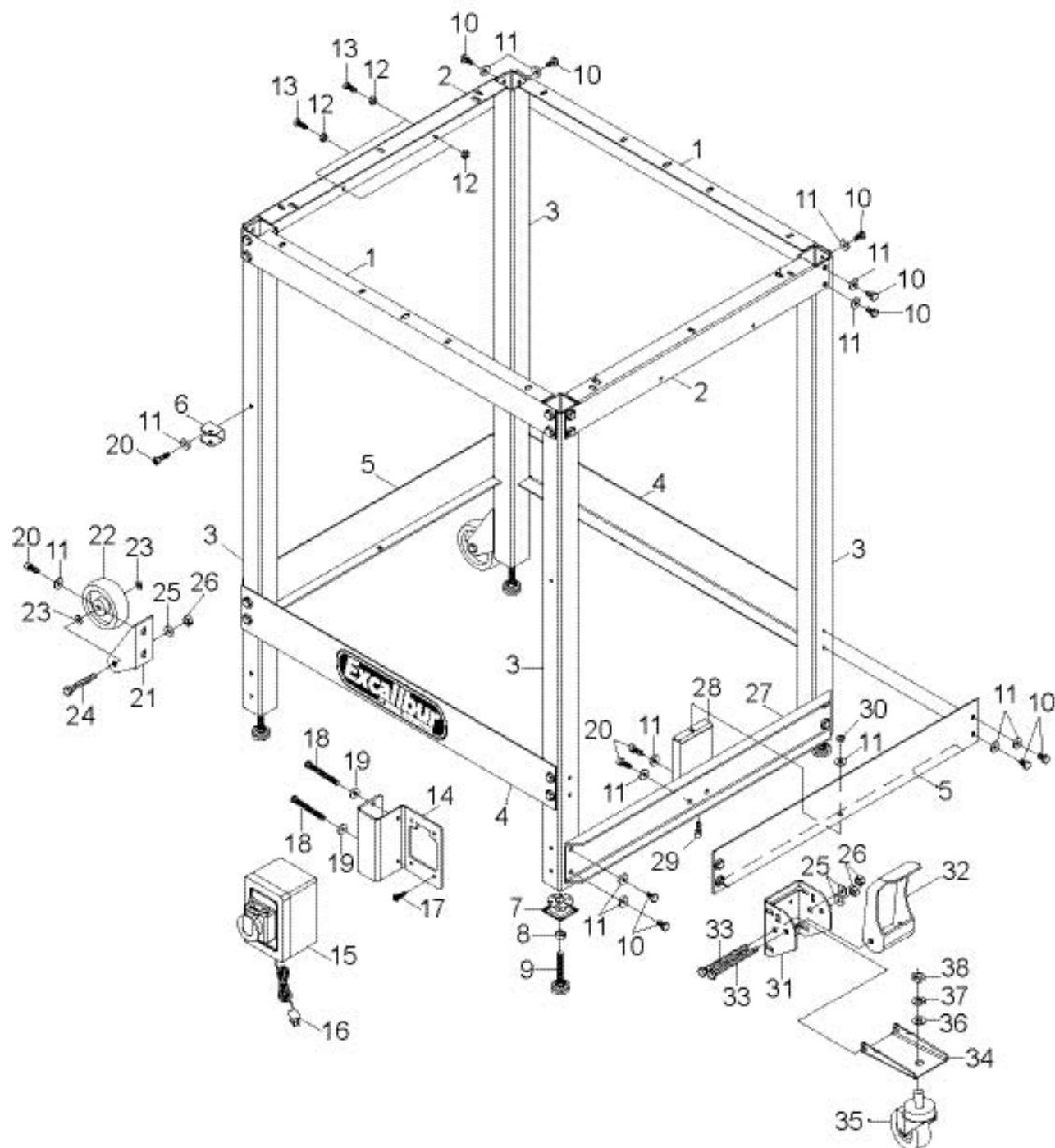


PARTS LIST - #40-080

PART NO.	REF. NO.	DESCRIPTION	SPECIFICATIONS	QTY
40080-01	32240032A	FENCE BODY	910MM	1
40080-02	60100001A	LOCK HANDLE	5/16"	2
40080-03	T3224002	SCALE	910MM	1
40080-04	32240052A	T-BOLT		6
40080-05	9145162302	FLAT WASHER	M8	2
40080-06	939M08000B	LOCK KNOB	M8	8
40080-07	32240034	LOCK NUT	M8	2
40080-08	32240035A	H SPACER	401MM	2
40080-09	32240036	FENCE FACES	451MM	2
40080-10	32240037	SAFETY GUARD		1
40080-11	32240038	FENCE SPACER		2
40080-12	32240039	SIDE BRACKET BASE	320MM	2
40080-13	32240040	SIDE BRACKET	375MM	2
40080-14	32240041	RULE PLATE	300MM	2
40080-15	T3224003	SCALE	300MM	2
40080-16	935014000	SQUARE NUT	1/4"	8
40080-17	9140141602	FLAT WASHER	M6	14
40080-18	901M06012	CAP SCREW	M6 X 12	8
40080-19	904014058	HEX BOLT	1/4" X 5/8"	6
40080-20	940M06012	LOCK KNOB	M6 X 12	2
40080-32	32240013A	DUST PORT		1
40080-33	906014034	PHILLIPS HEAD SCREW	1/4" X 3/4"	2
40080-34	32240033A	T-BOLT		2
40080-35	32240060	FLUOROWAY PAD		1

Stand

(#40-085)



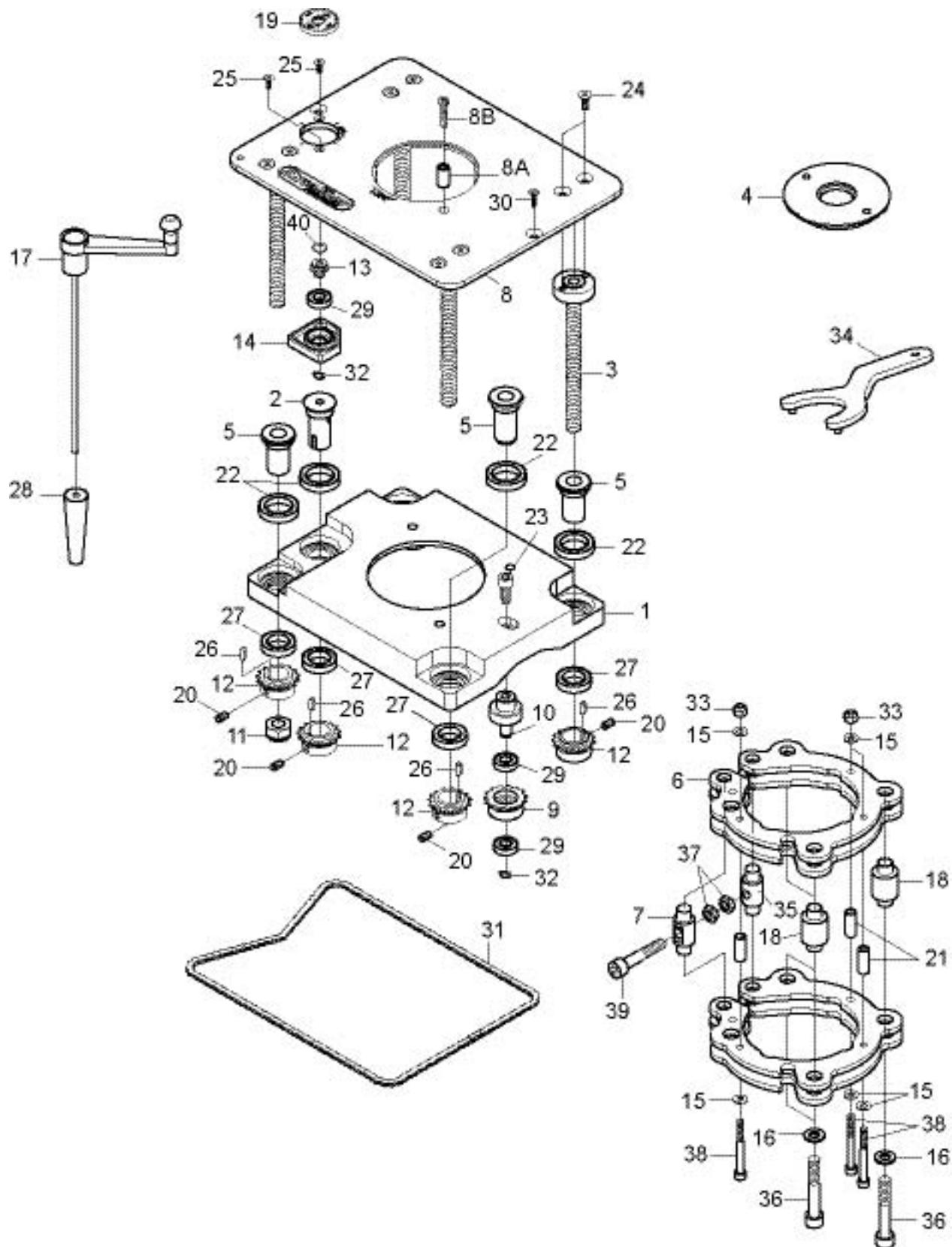
PARTS LIST - #40-085

PART NO.	REF. NO.	DESCRIPTION	SPECIFICATIONS	QTY
40085-01	32240015	LONG TOP BRACE		2
40085-02	32240016	SHORT TOP CROSS BRACE		2
40085-03	32240017	LEG		4
40085-04	32240018	LONG BOTTOM CROSS BRACE (F&R)		2
40085-05	32240019	SHORT BOTTOM CROSS BRACE (L&R)		2
40085-06	27160020	HANDLE STORAGE BRACKET		1
40085-07	32240029	SQUARE NUT	M10	4
40085-08	910M10006	HEX NUT	M10	4
40085-09	32240030	LEVELING FOOT		4
40085-10	904M06012	HEX BOLT	M6 X 12	36
40085-11	914M061602	FLAT WASHER	M6	46
40085-12	910M04000	HEX NUT	M4	4
40085-13	906M04020	PHILLIPS HEAD SCREW	M4 X 20	2
40085-14	32240022	SWITCH MOUNTING PLATE		1
40085-15	S3224011	SWITCH BOX		1
40085-16	L32240001	POWER CORD	14AWG X 3C	1
40085-17	906M05010	PHILLIPS HEAD SCREW	M5 X 10	4
40085-18	906M05045	PHILLIPS HEAD SCREW	M5 X 45	2
40085-19	914M051201	FLAT WASHER	M5	2
40085-20	904M06012	CAP BOLT	M6 X 12	6
40085-21	32240023	WHEEL HOUSING		2
40085-22	32240024	PLASTIC WHEEL	76MM	2
40085-23	914M081915	FLAT WASHER	M8	4
40085-24	904M08050	HEX BOLT	M8 X 50	2
40085-25	9145161802	FLAT WASHER	M8	4
40085-26	912M08000	NYLON NUT	M8	4
40085-27	32240020	WHEEL FRAME BRACKET		1
40085-28	32240031	SUPPORT PLATE		1
40085-29	901M06016	CAP SCREW	M6 X 16	1
40085-30	910M06000	HEX NUT	M6	1
40085-31	32240025	WHEEL FRAME		1
40085-32	32240026	FOOT PEDAL		1
40085-33	904M08090	HEX BOLT	M8 X 90	2
40085-34	32240027	WHEEL BASE		1
40085-35	32240028	WHEEL		1
40085-36	9140382503	FLAT WASHER	M10	1
40085-37	915M10000	LOCK WASHER	M10	1
40085-38	912M10000	NYLON NUT	M10	1

NOTES:

Router lift

(#40-125)



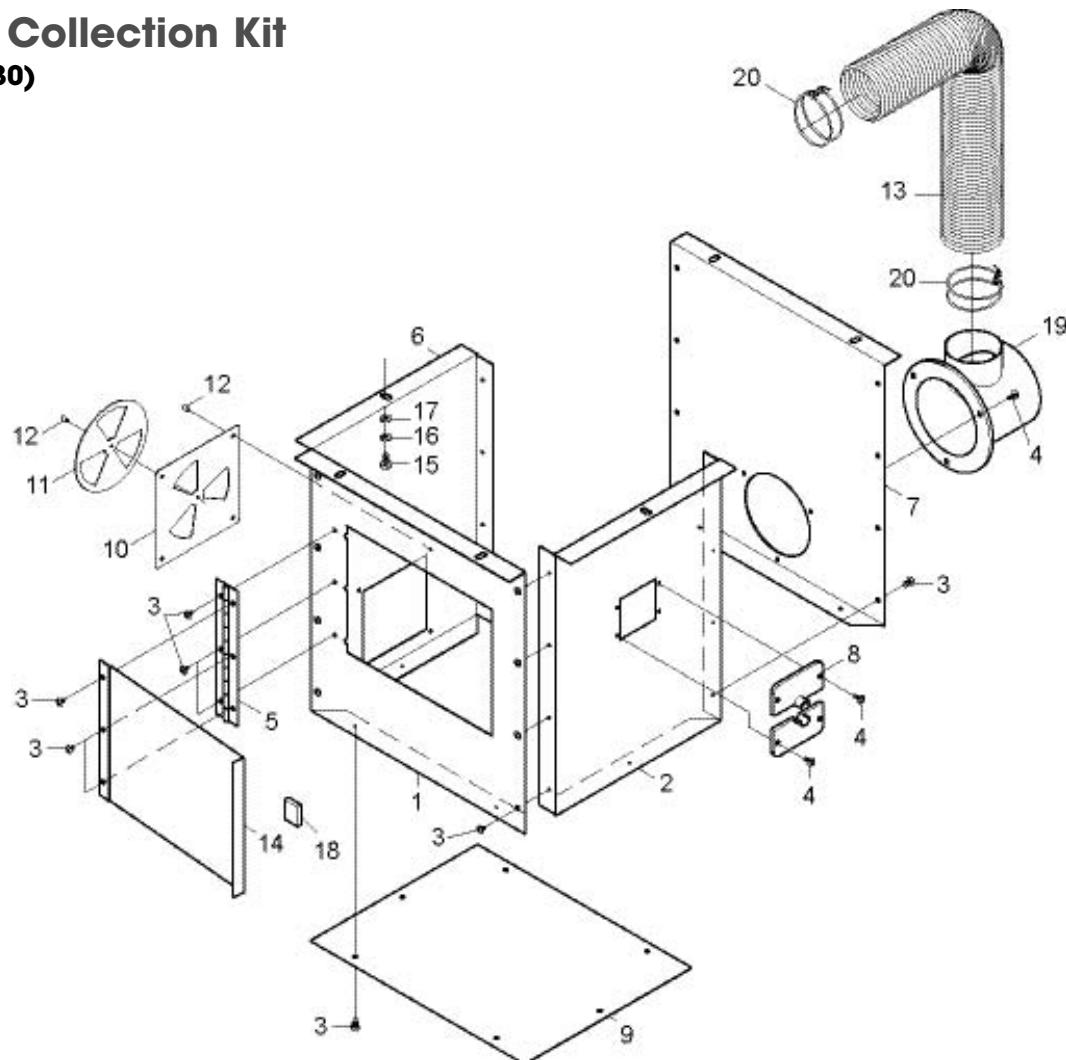
PARTS LIST - #40-125

PART NO.	REF. NO.	DESCRIPTION	SPECIFICATIONS	QTY
40125-01	60800001A	ALUMINUM CARRIAGE BRACKET		1
40125-02	60500002	MAIN GEAR SHAFT		1
40125-03	60500003	LEAD SCREW		4
40125-04	60100017	INSERT RING	1-1/2"	1
40125-05	60500005	GEAR SHAFT		4
40125-06	60800021	CARRIAGE PLATE		4
40125-07	60800004	CLAMP POST		1
40125-08	60800007A	TOP PLATE		1
40125-08A	60700031	STARTING PIN		1
40125-08B	906M06025	PHILLIPS HEAD SCREW	M6 X 25	1
40125-09	60500009	CAM GEAR		1
40125-10	60700010	ELLIPTICAL WHEEL		1
40125-11	912M14000	NYLON NUT	M14	1
40125-12	60500012	GEAR SPROCKET		5
40125-13	60700017	LOCK GUIDE NUT		1
40125-14	60700002	UPPER GUIDE NUT BASE		1
40125-15	914M061301	FLAT WASHER	M6	8
40125-16	9140381902	FLAT WASHER	M10	3
40125-17	60700009	LIFT CRANK HANDLE		1
40125-18	60800005	SLEEVE		3
40125-19	60800018	SCALE PLATE		1
40125-20	908M06006	SET SCREW	M6 X 6	9
40125-21	60800002	BUSHING		4
40125-22	9236805Z0	BEARING	6805ZZ	5
40125-23	901M08020	CAP SCREW	M8 X 20	1
40125-24	903M06018	FLAT HEX SOCKET HEAD SCREW	M6 X 18	8
40125-25	903M04012	FLAT HEX SOCKET HEAD SCREW	M4 X 12	2
40125-26	9180404018A	KEY	M4 X 4 X 12	5
40125-27	9236804Z0	BEARING	6804ZZ	5
40125-28	60700009B	CRANK HANDLE SLEEVE		1
40125-29	9236900Z0	BEARING	6900ZZ	3
40125-30	903M06030	FLAT HEX SOCKET HEAD SCREW	M6 X 30	2
40125-31	60800020	CHAIN		1
40125-32	919S01000	C-RING	S10	2
40125-33	912M06000	NYLON NUT	M6	4
40125-34	60100018	INSERT WRENCH		1
40125-35	60800003	BACK LASH LOCK		1
40125-36	901M10070A	CAP SCREW	M10 X 70	3
40125-37	910M10005	HEX NUT	M10	2
40125-38	901M06060A	CAP SCREW	M6 X 60	4
40125-39	901M10055	CAP SCREW	M10 X 55	1
40125-40	94300002	O-RING	12.42 X 1.78	1

NOTES:

Dust Collection Kit

(#40-130)



PARTS LIST - #40-130

PART NO.	REF. NO.	DESCRIPTION	SPECIFICATIONS	QTY
40130-01	32240001	FRONT BOX PANEL		1
40130-02	32240002	RIGHT BOX PANEL		1
40130-03	906M04006A	PHILLIPS HEAD SCREW	M4 X 6	28
40130-04	906M04010A	PHILLIPS HEAD SCREW	M4 X 10	7
40130-05	32240003	HINGE		1
40130-06	32240004	LEFT BOX PANEL		1
40130-07	32240005	REAR BOX PANEL		1
40130-08	32240006	POWER CORD CLAMP		2
40130-09	32240007	BOTTOM BOX PANEL		1
40130-10	32240008	VENT BASE		1
40130-11	32240009	VENT ADJUSTMENT PLATE		1
40130-12	920040100	RIVET	M3.2	5
40130-13	94800006B	AIR HOSE (FENCE SIZE 35")	M63 X 90CM	1
40130-14	32240010	DOOR PANEL		1
40130-15	904M06012	HEX BOLT	M6 X 12	6
40130-16	915M06000	LOCK WASHER	M6	6
40130-17	914M061301	FLAT WASHER	M6	6
40130-18	32240011	MAGNET		1
40130-19	32240012	DUST OUTLET		1
40130-20	952002034	HOSE CLAMP	M63	2

MODEL 40-200



8360 Champ-d'Eau, Montreal (Quebec) Canada H1P 1Y3

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Fax: (514) 326-5565 - Parts & Service / Fax: (514) 326-5555 - Order Desk

orderdesk@general.ca
www.general.ca

IMPORTANT

When ordering replacement parts, always give the model number, serial number of the machine and part number. Also a brief description of each item and quantity desired.